



SUNX – Sensors by Panasonic Electric Works

# A new performance class of innovative sensor technology

The variety and complexity of the tasks in automation and the increasing need for quality management have resulted in more and more specialized demands being made on modern sensors. The decisive criteria here are maximum accuracy and reliability. In addition to this, factors such as ultraminiature design, flexible installation options and model diversity are becoming ever more important.

Panasonic Electric Works' innovative sensor technology takes these requirements into account.

An interesting and extensive range of sensor products is being offered under the  $sun \hat{\mathcal{K}}$  name—the new sensor generations are being produced by the consistent application of state-of-the-art technology. The characteristic features of these sensors include intelligence, multifunctionality and miniature design.

#### The delivery program: Innovative and extensive.

As well as through-beam and retroreflective types, reflective sensors and optical fiber photoelectric sensors we also offer laser and eddy current analogue sensors that provide precise measurement results even in the most complicated of applications.

Our delivery program also includes safety light curtains, photoelectric sensors for special applications, inductive proximity switches and miniature pressure sensors for relative or differential pressure measurement.

#### Quality management and product safety.

Quality, from design to production to customer service, has always been and will continue to be part of the Matsushita corporate philosophy. Strict quality guidelines, with ISO9001 and ISO9002 certification, ensure that our customers are also clear about this quality requirement. Since 01.01.1996, all our sensors have carried the CE mark.

#### Service has priority.

We are constantly striving to optimize our service sector, to enable us to react quickly to customer requests. Whether you have specific application requests, or you simply want technical information—we are always ready to advise and assist you, you only have to call.

Our current delivery program is assembled for you in this sensor overview. As well as the most important technical data, you will find numerous illustrations of possible applications.

Of course, detailed data sheets are available on our homepage www.panasonic-electric-works.com. Our product managers, sales and application engineers will be happy to advise you.

#### Contents

Fiber Optic Sensors	Page
FX-100	4
FX-301	6
FX-305	8
FX-311	10
FX-CH2	11
Upper Level Communication Units	
SC-GU1-485	12
Optical Fiber Heads	
Standard Fibers	
Sensors For Semiconductors / FPD Industry	. 10
FD-L40	30
FT/FD-V	
EX-F70/F60	
FR-KV1	
Fiber Heads	
FD-F705	26
FD-F705	
Laser Sensors	
M18-L	
LC-100	
LC-120	
LS	.44
Mark Sensors	
LX-100	.46
Photoelectric Sensors	
CX-400	48
NX5	.56
СҮ	
M18	
EX-10	
EX-20	
EX-30	
PM PM2	
PM2	
	.70
Trigonometric Sensors	
EQ-500	
EQ-30	
MQ-W	.55
Light Curtains	
SF4B	
SF2B	
SF-C10	75

	Page
Pressure Sensors	-
DP-100	76
DP2	78
DP4	80
DP5/DPH	81
DP-M	82
Inductive Proximity Sensors	
GX-F/H	83
GL	85
Measurement Sensors	
GP-X	86
Laser Analog Sensors	
HL-C1	87
HL-C135C-BK10, HL-C1C-M-WL	89
HL-T1	90
Ionizers / Electrostatic Sensors	
ER-VW	91
ER-V	93
EF-S1	94





# **FX-100**

New possibilities with digital fiber sensors.

# **Features**

#### Easy to read

The digital dual-display allows you to check both the threshold value and incident light intensity at the same time, and it also makes the procedures for setting the various values much easier.

#### Multipurpose, M8 connector type

The connectors used are commercially-available M8 connectors, so that processing costs and lead time required for carrying out processing after purchase of the sensors can be greatly reduced.

#### Designed in a 3-layer structure to accommodate basic settings through to advanced settings.

Setting details are divided into three levels for clearer operation, so that setting for normal operation are made in 'RUN mode', basic settings are made in 'SET mode', and advanced functions are set in 'PRO mode'. This makes setting operations much easier to understand and carry out.

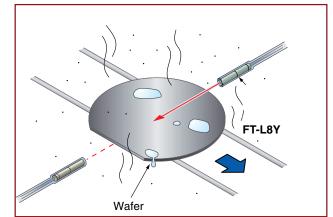
# **Typical Applications**

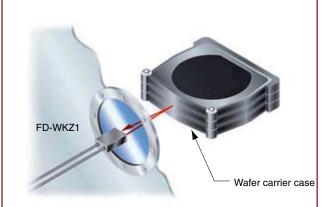
#### Wafer detection FD-WKZ + FX 10

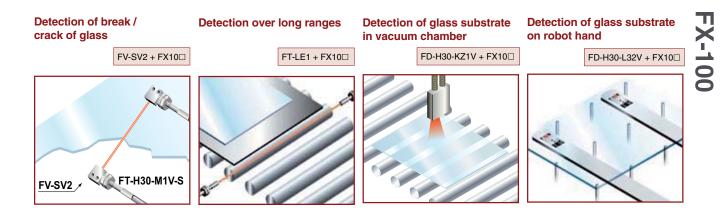
Detects wafer carrier cases through vacuum chamber's view port.



Sensing possible in corrosive environment. Lenses at the ends of the fiber heads expand the sensing range.







# **Technical Specifications**

	_	Standard type	ard type	Long sens	ing range type	
	Туре		Cable set		Cable set	
	NPN output	FX-101 (-Z) (Note 2)	FX-101-CC2	FX-102 (-Z) (Note 2)	FX-102-CC2	
Model no.	PNP output	FX-101P (-Z) (Note 2)	FX-101P-CC2	FX-102P (-Z) (Note 2)	FX-102P-CC2	
Supply voltage			12 to 24VDC±10%, F	Ripple P-P 10% or less		
Power consumpt	ion	Normal operation: 720mW or less (Current consumption 30mA or less at 24V supply voltage) ECO mode: 600mW or less (Current consumption 25mA or less at 24V supply voltage)				
Output		<npn output="" type=""> NPN open-collector transistor</npn>		<pnp output="" type=""> PNP open-collector transistor</pnp>		
Output operation			Selectable either Light-ON	l or Dark-ON, at SET mode		
Short-circuit prot	ection		Incorp	porated		
Response time		Emission frequency 0:       250µs or less       Emission frequency 1:       2.5ms or less         Emission frequency 1:       450µs or less       Emission frequency 2:       2.8ms or less         Emission frequency 2:       500µs or less       Emission frequency 3:       3.2ms or less         Emission frequency 3:       600µs or less       Emission frequency 4:       5.0ms or less		less		
Sensitivity setting	9	2-level teaching/Limit teaching/Full-auto teaching				
Digital display		4 digit green + 4 digit red LCD display				
Timer function		ON-delay/OFF-delay timer, switchable either effective or ineffective. [Timer period:1ms, 5ms, 10ms, 20ms, 40ms, 50ms, 100ms, 500ms, 1000ms]			5]	
Interference prev	ention	Incorporated Incorporated Selectable emission frequency method (Note 1) (Functions at emission frequency 1, 2 or 3) (Functions at emission frequency 1, 2, 3 or 4)		equency method (Note 1)		
Ambient tempera	ture	-10 to +55°C (if 4 to 7 units are mounted close together: -10 to +50°C; if 8 to 16 units are mounted close together: -10 to +45°C (no dew condensation or icing allowed); Storage: -20 to +70°C			ng allowed);	
Emitting element	(modulated)	Red LED (Peak emission wavelength : 632nm)				
Material		Enclosure: polycarbonate; key switch: polycarbonate; fiber lock lever: PBT				
Connecting meth	od	Connector (Note 2)				
Cable extension		Extension up to total 100m is possible with 0.3mm <sup>2</sup> , or more, cable.				
Weight		Net weight: 15g approx. Gross weight: 35g approx.	Net weight: 15g approx. Gross weight: 75g approx.	Net weight: 15g approx. Gross weight: 35g approx.	Net weight: 15g approx. Gross weight: 75g approx.	
Accessory		-	CN-14A-C2 (connector attached cable, 2m long): 1pc	-	CN-14A-C2 (connector attached cable, 2m long): 1pc	

Notes: 1) When using the interference prevention function, set the emission frequencies for the amplifiers to be covered by the interference prevention function to different frequency values. However, the interference prevention function does not operate at emission frequency 0 (factory default setting) for the FX-101(P)(-Z)/FX-101(P)-CC2.
 2) Connector attached cable CN-14A-C2 is not attached to the models that have no '-CC2' at the end of the model names. Make sure to use the optional cable with connector CN-14A-CM. Model n°s. having the suffix '-Z' are M8 plug-in connector type. Make sure to use the optional M8 plug-in connector cable, UZZ808xx.



# **FX-301**

Enhanced functions and performance but still easy to use

### **Features**

#### FX-301(P) (red LED type) version upgrade

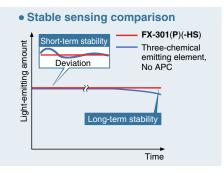
We improved the standard model by enhancing its sensing stability and equipping it with handy functions such as the lightemitting amount selection function. This makes using a fiber sensor easier than ever while conserving the superior operationability of the conventional model.

#### Super high speed response of 35µs

The new FX-301(P)-HS model is the digital type fiber sensor realizing a super high speed response of  $35\mu s$  rendering it capable of sensing minute objects moving at high speeds. At  $65\mu s$ , the standard FX-301(P) model (H-SP mode) realizes twice the speed of the conventional model.

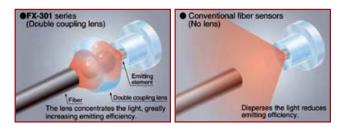
#### Stable sensing over long and short periods

In addition to a *four-chemical emitting element* which suppresses changes in the light-emitting element over time so that a stable level of light emission can be maintained over long periods, a new *APC (Auto Power Control) circuit* has also been adopted. Because fluctuations over short periods of time have also been suppressed, stable sensing is possible very quickly once the power is turned back on after setup changes.



#### Sensing range has been greatly increased

All models use a *double coupling lens* that enables a much wider sensing range and maximization in the light emission efficiency. Sensing ranges with small diameter fibers and ultra small diameter fibers, which have become very popular due to the miniaturization of chip components, have been increased by 50% over previous values achieved with other amplifiers.

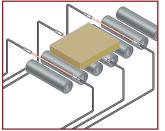


# **Typical Applications**

#### Red LED type - FX-301(P)(-HS)

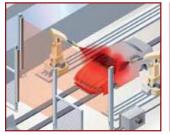
#### Workplaces detection

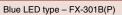
This standard type of FX-301(P)(-HS) using red light has a four-chemical emitting element for stable sensing over long periods.



#### Object sensing during the painting process

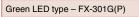
Due to a sensing range of 19.5m (FX-301 long range mode) and a 10m fiber length, it can be lead through explosive atmospheres freely.





#### Sensing translucent stickers

The blue LED type greatly reduces the damping rate, making it ideal for delicate sensing.



#### Sensing register marks

The green LED type greatly reduces the damping rate, making it ideal for delicate sensing.

#### Infrared LED type - FX-301H(P) Sensing film meandering

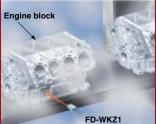
Infrared LED type is ideal for sensing environments with light restrictions, such as places where light-sensitive film is being handled.

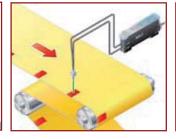
FX-30



#### Engine block passage confirmation

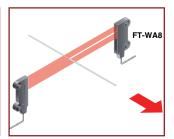
FD-WKZ1 has realized a sensing range of 480mm (FX-301 long range mode). In addition, due to its powerful beam, it can even work in adverse environments such as in areas prone to dust.





#### Wire breakage detection

The blue LED type greatly reduces the damping rate, making it ideal for delicate sensing.



### **Technical Specifications**

Туре		Standard type 1)	High speed
NPN output		FX-301	FX-301-HS
mouel. no.	PNP output	FX-301□P	FX-301P-HS
Sensing range (Red LED type)		Thru-beam type ( <b>FT-B8</b> ): 1100mm (LONG), 530mm (STD), 400mm (FAST), 200mm (H-SP), 180mm (S-D) Reflective type ( <b>FD-B8</b> ): 480mm (LONG), 220mm (STD), 160mm (FAST), 85mm (H-SP), 75mm (S-D)	Thru-beam type <b>(FT-B8):</b> 1100mm (LONG), 530mm (STD), 400mm(FAST), 160mm (H-SP), 180mm (S-D) Reflective type <b>(FD-B8):</b> 480mm (LONG), 220mm (STD), 160mm (FAST), 60mm (H-SP), 75mm (S-D)
Supply volt	upply voltage 12 to 24VDC ±10%		DC ±10%
Output		NPN output type: NPN open-collector transistor PNP output type: PNP open-collector transistor	
Output operation		Selectable either Light-ON	or Dark-ON, with jog switch

Туре		Standard type 1)	High speed
Model, no.	NPN output	FX-301	FX-301-HS
mouel. no.	PNP output	FX-301□P	FX-301P-HS
Response time		65µs or less	
		[H-SP (Red LED type only)]; 150µs or less (FAST); 250µs or less [STD/S-D	35μs or less (H-SP); 150μs or less (FAST); 250μs or less (STD/S-D);
		(Red LED type only)]; 2ms or less (LONG) selectable with jog switch	2ms or less (LONG) selectable with jog switch
Sensitivity setting		2-level teaching/Limit teaching/Manual adjustment/Full-auto teaching	
Digital display		4-digit red LED display	
Automatic ference pre function			per heads can be mounted close H-SP mode is 2 sets.)]
Ambient temperature		-10 to +55°C	
		(If 4 to 7 units are connected in cascade: $-10$ to $+50^{\circ}$ C, if 8 to 16 units are connected in cascade: $-10$ to $+45^{\circ}$ C)	

Note: 1) The cable for amplifier connection is not supplied as an accessory. Make sure to use the optional quick-connection cable given below. Main cable (3-core): CN-73-C1 (cable length 1m), CN-73-C2 (cable length 2m), CN-73-C5 (cable length 5m) CN-71-C1 (cable length 1m), CN-71-C2 (cable length 2m), Sub cable (1-core):

CN-71-C5 (cable length 5m)

12/2008



# A OUT MARK AND A OUT OF A OUT

# **FX-305**

High level of stability and sensing performance

# **Features**

#### Stable sensing over long and short periods

In addition to a 'four-chemical emitting element' which suppresses changes in the light-emitting element over time so that a stable level of light emission can be maintained over long periods, a new 'Auto Power Control (APC) circuit' has also been adopted. Because fluctuations over short periods of time have also been suppressed, stable sensing is possible very quickly once the power is turned back on after setup changes.

#### Light-emitting amount selection function

If the light-receiving level becomes saturated during closerange sensing or when sensing transparent or ultra small objects, you can adjust the light-emitting amount of the sensor to stabilize sensing without needing to change the response time. Sensing that previously required the response time or fibers to be changed can now be set much more easily using this function.

#### Large display 9999

Large display with 4 digits (9999). With a greater difference in digit value than previous models, threshold values can be set in units of 1 digit up to maximum 9999. Threshold setting can now be done more easily and accurately.



(During STDF, LONG and U-LG modes)

#### High-speed response 65µs

High-speed response that is about twice as fast as before has been achieved. Even small objects moving at high speeds can be sensed. In addition, interference between two units is prevented in high-speed mode (H-SP).

# Automatic interference prevention of up to 16 units.

Can be used even in places where fibers need to be installed close together.



Height evaluation

Position detection

Object detection

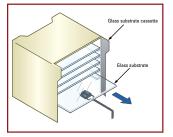
#### Independent dual outputs

Two independent output channels are provided, so that one sensor can be used for control tasks that previously required two sensors. In addition, the second output channel can be used for simple self-diagnosis and alarm output, so that ease of maintenance is improved.

# **Typical Applications**

#### Sensing glass substrate taken out from cassette

With superior range restriction characteristics, it can accurately detect the glass substrate at the specified position in the cassette.



#### **Detecting markings on hoop** material

Markings for the cutting position on the hoop can be detected.

#### Parts feeder surplus detection

The head is rectangular and mountable with just two M2 screws enabling easy installation and beam axis alignment.



# **Technical Specifications**

Туре	NPN output	PNP output	
Model. no.	FX-305	FX-305P	
Sensing range		(U-LG), 1100 (LONG), 700 F), 530 (STD), 400 (FAST), H-SP)	
		J-LG), 480 (LONG), 280 F), 220 (STD), 160 (FAST), 85 P)	
Supply voltage	12 to 24VDC ±10%		
Output (Output 1, Output 2)	NPN open-collector transistor PNP open-collector transistor		
Output operation	Selectable either Light-ON or Dark-ON, with jog switch		
Response time	65μs or less (H-SP); 150μs or less (FAST); 250μs or less (STD); 700μs or less (STDF); 2.5ms or less (LONG); 4.5ms or less (U- LG), selectable with jog switch		
Sensitivity setting	Normal mode: 2-level teaching/limit teaching/full-auto teach- ing/max. sensitivity teaching/manual adjustment		
	Window comparator mode: teaching (1-level, 2-level, 3- level)/manual adjustment		

Туре	NPN output	PNP output	
Model. no.	FX-305 FX-305P		
Automatic inter- ference prevention	Incorporated [up to 4 sets of fiber heads can be mounted close together.		
function	(However, U-LG mode is 8 sets, H-SP mode is 2 sets.)]		
Automatic inter- ference prevention	Incorporated (Up to 4 sets of fiber heads can be mounted close together.		
function	However, H-SP mode is 2 sets.)		
	-10 to +55°C		
Ambient temperature	If 4 to 7 units are connected in cascade: -10 to +50°C;		
	If 8 to 16 units are connected in cascade: -10 to +45°C		
Emitting element	Red LED (modulated)		
Dimensions (W×H×D)	10×30.5×64.5mm		

 Notes:
 The cable for amplifier connection is not supplied as an accessory. Make sure to use the optional quick-connection cable given below.

 Main cable (4-core):
 CN-74-C1 (cable length 1m), CN-74-C2 (cable length 2 m)
 CN-74-C5 (cable length 5m)

 Sub cable (2-core):
 CN-72-C1 (cable length 1m), CN-72-C2 (cable length 2 m)
 CN-72-C5 (cable length 5m)



# FX-311

Remarkably easy to use, yet employs the latest in technology

### **Features**

#### 12-turn potentiometer with visible indicator

12-turn potentiometer has been incorporated for fine adjustments. It enables very fine differences to be detected. Moreover, since the pointer of indicator has a red backlight, you can confirm the position at a glance, even in a dark area.

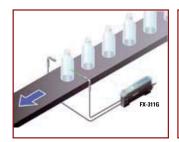
#### Three light source types (red, green, blue) are made available for expanding applications

Rapid blinking 'assist function' eases adjustment for optimum sensitivity.

# **Typical Applications**

#### **Detecting transparent PET** bottles

The green LED type is ideal for stably sensing objects such as transparent bottles which yield only small amounts of light fluctuation.



#### **Register mark detection**

The blue LED type can accurately sense yellow marks on white backgrounds that are difficult to sense using the red LED type.



# **Technical Specifications**

Model no. NPN output PNP output		FX-311
		FX-311P
Supply voltage		12 to 24VDC±10%, Ripple P-P 10% or less
Power consump	tion	840mW or less (Current consumption 35mA or less at 24V supply voltage)
Output		<npn output="" type=""> NPN open-collector transistor (FX-311) <pnp output="" type=""> PNP open-collector transistor (FX-311P)</pnp></npn>
Output operation	n	Selectable either Light-ON or Dark-ON, with selection switch
Short-circuit pro	tection	Incorporated
Response time		250µs or less (STD / S-D), 2ms or less (LONG) selectable with selection switch
Operation indicator Orange LED (lights up when the output is ON)		Orange LED (lights up when the output is ON)
Timer function Incorporated with OFF-delay timer, selectable either effective (approx. 10ms or 40ms) or ineffective		Incorporated with OFF-delay timer, selectable either effective (approx. 10ms or 40ms) or ineffective
Automatic interference prevention Incorporated (Up to 4 sets of fiber heads can be mounted closely.) (Note 1)		Incorporated (Up to 4 sets of fiber heads can be mounted closely.) (Note 1)
Ambient temperature         -10 to +55°C (if 4 to 7 units are mounted close together: -10 to +50°C; if 8 to 16 units are mounted close together: -10 to +45°C (no dew condensation or icing allow Storage: -20 to +70°C		if 8 to 16 units are mounted close together: -10 to +45°C (no dew condensation or icing allowed);
Emitting elemen	t (modulated)	Red LED
Material	Material Enclosure: Heat-resistant ABS, Case cover: Polycarbonate	
Connecting mether	necting method Connector (Note 2)	
Cable extension	able extension up to total 100m is possible with 0.3mm <sup>2</sup> , or more, cable.	
Weight 15g approx.		15g approx.

Notes: 1) When the power supply is switched on, the emission timing are automatically set for interference prevention. 2) The cable for amplifier connection is not supplied as an accessory. Make sure to use the optional quick-connectioncable given below. Main cable (3-core): CN-73-C1 (cable length 1m), CN-73-C2 (cable length 2m), CN-73-C5 (cable length 5m). Sub cable (1-core): CN-71-C1 (cable length 1m), CN-71-C2 (cable length 2m), CN-71-C5 (cable length 5m).



# FX-CH2

FX-CH

External input unit for digital sensor

### **Features**

#### Up to 16 sensors can be set/switched simultaneously by an external signal

Up to 16 digital fiber sensors can be set/switched simultaneously not by directly operating the sensors but from a PLC, a touch panel, a push button, or some other external signal generating device.

#### Simultaneous teaching

- Full-auto teaching
- Limit teaching '1'
- Limit teaching '+'
- '1' 2-level teaching

#### **Key lock setting**

Even the enable/disable command for the key lock setting, a function designed to prevent operational mistakes, can be effectuated simultaneously from an external signal.

#### Batch loading and saving of bank settings

The bank settings for 3 previously set channels can be loaded and saved all together using an external signal.

# **Technical Specifications**

Туре	NPN input type	PNP input type	
Model. no.	FX-CH2	FX-CH2-P	
Applicable sensor	FX-301(P) (Version upgrade) (Note), FX-305(P)		
Supply voltage	12 to 24VDC±10%		
Innut	Low: 0 to +2VDC	Low: 4V to +VDC	
Input	High: +5V to +VDC, or open	High: 0 to +0.6V DC, or open	
Power indicator	Green LED		
Transmission operation indicator	Green LED (lights up when loaded, and 2-level/limit teaching blinks $\rightarrow$ lights up when saved, and full-auto teaching)		
Ambient temperature	-10 to +55°C (if 4 to 7 sensors are mounted close together: -10 to +50°C, If 8 to 16 sensors are mounted close together: -10 to +45°C)		
Dimensions	10×27×68.5mm		

Note: Only the upgraded version of the FX-301(P) model can be used. Do not use the conventional FX-301(P) model.

# **Typical Application**

#### Setup changes (external automatic teaching/ data bank switching)

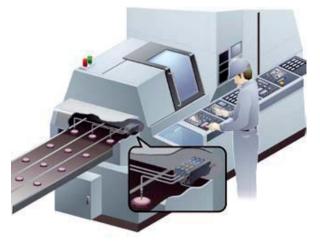
Digital fiber settings can be changed using input from a touch screen or switch, so that production line setup changes can be carried out more easily.

#### External teaching

Full-auto teaching is recommended for teaching when the sensing object is changed without stopping the line.

#### Data bank switching

Settings such as output operations (L-ON/D-ON) and timer operations can be recorded in the digital fiber sensor's data bank, and switching can be carried out externally.







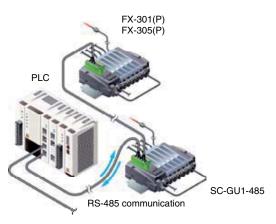
# SC-GU1-485

We now offer remote maintenance for digital sensors.

### **Features**

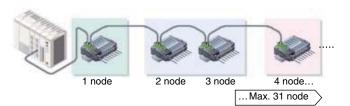
#### Function handy for startup and maintenance

Using a PLC or PC, this communication unit not only facilitates inputs (teaching, bank switching) to a digital fiber sensor [FX-301(P)/305(P)] but also received-light amount and output status verifications greatly enhance workability during startup and maintenance.



# Series connection (RS485) of a maximum of 31 nodes is possible

A maximum of 31 nodes can be connected in series. This is ideal for flexible handling when the sensors are to be installed in scattered locations or when more sensors are added.

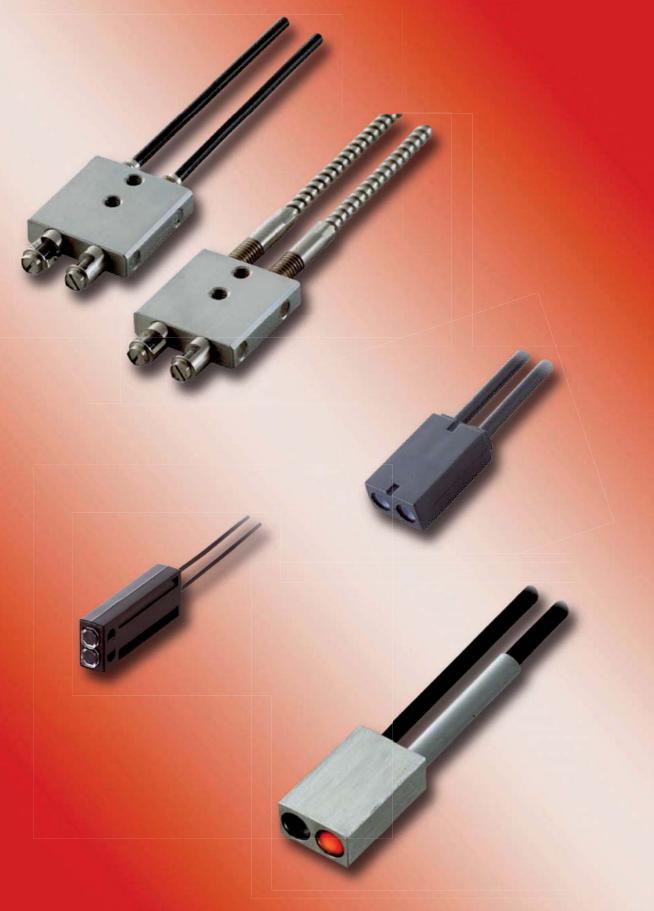


# **Technical Specifications**

Туре	Main Unit	
Model. no.	SC-GU1-485	
Applicable sensor	FX-301 (P) (Note), FX-305 (P)	
Supply voltage	24VDC±10% Ripple P-P10% or less	
Ambient temperature	$-10$ to $+55^{\circ}$ C (if 4 to 7 sensors are connected: $-10$ to $+50^{\circ}$ C, If 8 to 16 sensors are mounted close together: $-10$ to $+45^{\circ}$ C) (No dew condensation or icing allowed), Storage: $-20$ to $+70^{\circ}$ C	
Material	Enclosure: Heat-resistant ABS	
Weight	35g approx. (10g approx. for SC-GU1-EU)	

Note: Only the upgraded version of the FX-301(P) model can be used. Do not use the conventional FX-301(P) model.

# **Optical Fiber Heads**



# **O**PTICAL FIBER HEADS



Sharp bending fiber Now, an even greater variety of sharp bending fibers

# FT/FD-W

#### Compact bending same as electrical wires

With the smallest bending radius being over R1mm and the coaxial types capable of highly accurate sensing (FD-WG4 and FD-WSG4) being over R2mm, this fiber can bend sharply like a cable to reduce wasted space.

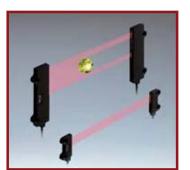
#### All 24 models! Complete lineup!

13 thru-beam models and 11 reflective models are available for a total of 24 models. You are sure to find the sharp bending fiber that is best for you.

#### Does not break even at sharp bends

It does not break even at sharp bends. Further, due to low loss in light intensity, there is almost no affect on the sensing range.





Wide beam fiber Sensing possible across a wide area

# FT-WA30/A30, FT-WA8/A8, FD-A15

#### Wide range

It has a wide sensing width of 11mm for FT-WA8/A8 and 32mm for FT-WA30/A30 enabling long distance sensing of objects as far as 3500mm (with FX-301 in LONG mode). Optimal for detecting unsteady objects or small objects.

#### Seal slit mask is available

A seal slit mask reduces the width and thereby the intensity of the emitting beam, which enables much smaller objects to be detected.

#### Space saving installation possible

FT-WA30/A30 and FT-WA8/A8 depth fibers boast a slim size of 20mm and 13.5mm respectively that enables mounting in even the narrowest of lines.

#### **Checking ICs for burrs**

Wide beam fiber enables accurate detection even if burrs fluctuate in size and position.

#### Heat-resistant M4 Head Reflective Fiber Heat resistant fiber uses less setting-up space



Heat-resistant fixed-focus reflective fiber Glass substrate detection in high temperature production line

# FD-H30-L32 FD-H18-L31

2 types to choose from to match your working environment

#### **High precision detection**

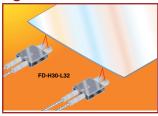
In addition to excellent heat resistance, these fibers have achieved a repeatability of 0.06mm for transparent glass substrates.

#### **Extended detection range**

Now available with full-range detection capabilities containing no dead zones (in both LONG and STD modes). Also, an extended detection distance of 15mm (in LONG mode) has been achieved, which even allows warping in glass substrates to be detected.

#### **Glass substrate sensing**

High-temperatute (300°C) production line glass substrate sensing possible. Accurately detects transparent glass substrates even at a 300°C temperature.





Heat-resistant M4 head reflective fiber Heat resistant fiber uses less setting-up space

# FD-H20-21 FD-H35-20S

#### Heat-resistant fiber saves installation space

The fiber head has M4 screw threads allowing installation space savings when using many fibers.

#### High-precision positioning is possible

The 200°C heat-resistant fiber (FD-H20-21) uses a coaxial fiber that makes high-precision positioning possible.

#### Heat-resistant fiber with sleeve (FD-H35-20S)

The sleeve is useful for cases when the fiber head cannot be installed close to the sensing location.

#### Can be installed in narrow spaces

A flexible metal jacket sheath that allows cables to be routed easily has been adopted.

# **O**PTICAL FIBER HEADS



Sharp bending fiber Now, an even greater variety of sharp bending fibers

# FR-KZ21/KZ21E

# Stable sensing of transparent objects is possible!

A unique optical system gives excellent performance in sensing transparent objects at close ranges.

Uses an exclusive reflector (RF-003) for stable sensing of transparent objects such as transparent sheets on transparent mounts and transparent tubes.

# Ultra compact fiber head & compact reflector!

The fiber head size is ultra compact at W9.52×H5.22×D21mm (side sensing type: W9.52×H252×D5.2mm). The reflector is also a compact W10.62×H282×D10.1mm so that it is very space efficient.

#### Two types of fiber head for different installation directions

Two types of fiber head are available: a *Top* sensing type (FR-KZ21) and a *Side* sensing type (FR-KZ21E). Whichever type best suits the installation conditions can be selected.





Narrow beam retroreflective type fiber Ideal for sensing transparent objects!

# **FR-WKZ11**

#### Compact head and long sensing range

This fiber has a compact head of W9.5 $\times$ H5.2 $\times$ D15mm. It is a retroreflective type with a polarizing filter that has a long sensing range of 3200mm.

# Unaffected by surface reflection from transparent objects

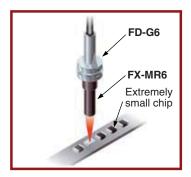
**FR-WKZ11** has a built-in polarizing filter in its tip, so that it is unaffected by surface reflection from transparent objects and specular objects directly in front of it.

# Gives stable detection of transparent objects

Because it is a retroreflective type, light passes through transparent objects twice, so differences in the amount of light can be easily picked up and glass substrate and transparent films can be detected with good stability.



# **O**PTICAL FIBER HEADS



Coaxial M3 head reflective fiber High-precision & space saving

# FD-G6

#### Fiber allows installation space saving

The fiber head has M3 screw threads, allowing installation space saving when using many fibers.

#### High-precision positioning is possible

This coaxial fiber has the emitting fiber at the center and the receiving fiber around it. This fiber is ideal for high-precision positioning.

#### Allows sensing of very small objects

**FX-MR6** and **FX-MR3** finest spot lenses can be attached making this fiber ideal for sensing very small objects or e.g. the orientation of chips.



Long sensing range rectangular head reflective fiber Narrow field of view/long distance detection!



#### **Compact fiber head**

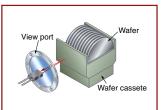
**FD-WKZ1** has a compact head with dimensions of  $9.2 \times 5.2 \times 15$ mm (W×H×D).

# Narrow-view reflective type fiber allows for accurate aiming through narrow aperture obstruction

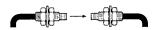
The beam spread of FD-WKZ1 has been reduced to approximately 1/5 of that of conventional fiber, enabling detection through narrow apertures.

#### Long sensing range

Sensing can now be performed over distances of 480mm. Furthermore, the implementation of a powerful light beam allows the sensor to perform detection under difficult sensing conditions where high levels of dust and coarse particulates are present.



Thru-beam type (one pair set)



Fibers are listed in alphabetic order.

Model No.	Sensing range (mm) (Note 1) Standard type FX-101 Long sensing range type FX-102		
FT-A8	1500	3500 (Note 2)	
FT-A30	3500 (Note 2)	3500 (Note 2)	
FT-AFM2	280	720	
FT-AFM2E	240	670	
FT-B8	400	1,150	
FT-E12	6	19	
FT-E22	15	60	
FT-FM2			
FT-FM2S	300	800	
FT-FM2S4	-		
FT-FM10L	9300	15,000	
FT-H13-FM2	250	700	
FT-H20-J20-S (Note 3)			
FT-H20-J30-S (Note 3)	135	420	
FT-H20-J50-S (Note 3)	-		
FT-H20-M1	210	540	
FT-H20-VJ50-S (Note 3)			
FT-H20-VJ80-S (Note 3)	150	500	
FT-H20W-M1	100	300	
FT-H30-M1V-S (Note 4)	110	280	
FT-H35-M2			
FT-H35-M2S6	170	490	
FT-HL80Y	990	2340	
FT-K8	1000	3000	
FT-KV1	135	500	
FT-KV8	1000	3000	
FT-L80Y	1100	2600	
FT-NFM2			
FT-NFM2S	130	280	
FT-NFM2S4			
FT-P2	120	330	
FT-P40	80	240	
FT-P60	130	300	
FT-P80	230	650	
FT-P81X	260	800	

	Sensing range (mm) (Note 1)		
Model No.	Standard type FX-101	Long sensing range type FX-102 $\square$	
FT-PS1	40	90	
FT-R80	180	430	
FT-SFM2	300	800	
FT-SFM2L	760	2400	
FT-SFM2SV2	180	470	
FT-SNFM2	130	280	
FT-T80	300	800	
FT-V10	1000	2350	
FT-V22	140	380	
FT-V41	40	120	
FT-V80Y	340	800	
FT-W4	80	220	
FT-W8	260	650	
FT-WA8	1500	3500 (Note 2)	
FT-WA30	3500 (Note 2)	3500 (Note 2)	
FT-WKV8	700	2200	
FT-WR80	215	570	
FT-WR80L	430	1150	
FT-WS3	150	600	
FT-WS4	80	220	
FT-WS8	260	650	
FT-WS8L	600	1500	
FT-WV42	30	80	
FT-WZ4	230	670	
FT-WZ4HB	80	230	
FT-WZ7	330	1000	
FT-WZ7HB	190	580	
FT-WZ8	330	950	
FT-WZ8E	700	2100	
FT-WZ8H	1200	2800	
FT-Z8	360	1000	
FT-Z8E	800	1850	
FT-Z8H	1400	3100	
FT-Z802Y	520	3100	

Notes: 1) Please take care that the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut. 2) The fiber cable length practically limits the sensing range to 3500mm long.

3) Heat-resistant joint fibers and ordinary-temperature side fibers (FT-FM2) are sold as a set.
4) Sold as a set comprising vacuum-resistant type fiber + photo-terminal (FV-BR1) + fiber at atmospheric side (FT-J8).

#### **Retroreflective type**



Fibers are listed in alphabetic order.

Model No.	Sensing range (mm) (Notes 1, 2)				
	Standard type FX-101□	Long sensing range type FX-102 $\square$			
FR-KV1	15 to 200	15 to 360			
FR-KZ21	200	200			
FR-KZ21E	200	200			
FR-WKZ11	100 to 550	100 to 830			

Notes: 1) Please take care that the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut. The sensing range of FR-WKZ11 is specified for the RF-13. The sensing range of FR-KZ21, FR-KZ21E and FR-KV1 is specified for the attached reflector. The sensing ranges when using in combination with the FR-WKZ11 reflector (optional) are given in the below table.

Amplifier	FX-101□	FX-102□
FR-WKZ11 + RF-210	100 to 700	100 to 1100
FR-WKZ11 + RF-220	100 to 1300	100 to 2600
FR-WKZ11 + RF-230	100 to 2000	100 to 4000

The sensing range of **FR-WKZ11** is the possible setting range for the reflector or reflective tape. The fiber can detect an object less than 100mm away. However, note that if there are any white or highly-reflective surfaces near the fiber head, reflected incident light may affect the fiber head. If this occurs, adjust the threshold 2) value of the amplifier unit before use. The sensing range of **FR-K221(E)** is the possible setting range for the reflector. However, if setting the fiber to detect objects passing within 0 to 20mm from the fiber head,

unstable detection may result. The sensing range of **FR-KV1** is the possible setting range for the reflector. The fiber can detect an object less than 15mm away.

#### **Reflective type**



Fibers are listed in alphabetic order.

Model No.	Sensing range (mm) (Note 1, 2)					
woder No.	Standard type FX-101	Long sensing range type FX-102 $\square$				
FD-A15	125	250				
FD-AFM2	105	285				
FD-AFM2E	85	245				
FD-B8	170	440				
FD-E12	3.5	13				
FD-E22	16	45				
FD-EG1	18	50				
FD-EG2	10	30				
FD-EG3	7	22				
FD-EN500S1	1	4				
FD-ENM1S1	15	48				
FD-F4	Applicable pipe diameter: Outer dia. ø6 to ø26mm trans [PFA (fluorine resin) or equiva	parent pipe alently transparent pipe, wall thickness 1mm]				
FD-F41	Applicable pipe diameter: Outer dia. ø6 to ø26mm trans (PVC (vinyl chloride), fluorine thickness 1 to 3mm]	parent pipe : resin, polycarbonate, acrylic, glass, wall				
FD-F8Y		-				
FD-FM2	100	410				
FD-FM2S	100	345				
FD-FM2S4	100	340				
FD-G4	50	120				

	Sensing rai	nge (mm) (Notes 1, 2)			
Model No.	Standard type FX-101 $\square$	Long sensing range type FX-102			
FD-G6	50	120			
FD-G6X	45	160			
FD-H13-FM2	100	280			
FD-H18-L31	0 to 10	0 to 25			
FD-H20-21	90	280			
FD-H20-M1	120	300			
FD-H30-KZ1V-S (Note 3)	25 to 80	10 to 220			
FD-H30-L32	2 to 9	0 to 17			
FD-H30-L32V-S (Note 3)	2.5 to 6.5	0 to 11			
FD-H35-20S	85	200			
FD-H35-M2	75	000			
FD-H35-M2S6		280			
FD-L4	5 to 8 (Convergent point 6)	1 to 17 (Convergent point 6)			
FD-L41	3 to 14 (Convergent point 8)	1.5 to 16 (Convergent point 8)			
FD-L43	0 to 19	0 to 25			
FD-L44	0 to 6	0 to 8			
FD-L44S	0 to 4.5	0 to 5.5			
FD-L45	0 to 40	0 to 50			
FD-L46	16 to 30	12 to 50			
FD-NFM2					
FD-NFM2S	35	100			
FD-NFM2S4					
FD-P2	25	65			

Notes: 1) The standard sensing objects of the sensing ranges vary depending on the fibers. 2) Please take care that the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut. 3) Sold as a set comprising vacuum-resistant type fiber + photo-terminal (**FV-BR1**) + fiber at atmospheric side (**FT-J8**).

#### **Reflective type**



Fibers are listed in alphabetic order.

	Sensing range (mm) (Note 1, 2)				
Model No.	Standard type FX-101	Long sensing range type FX-102□			
FD-P40	8	30			
FD-P50	45	150			
FD-P60	45	150			
FD-P80	90	200			
FD-P81X	70	220			
FD-R80	70	180			
FD-S80	100	345			
FD-SFM2SV2	30	90			
FD-SNFM2	35	100			
FD-T40	35	100			
FD-T80	100	345			
FD-V41	25	70			
FD-W8	80	230			
FD-W44	15	40			

	Sensing range (mm) (Note 1, 2)						
Model No.	Standard type FX-101	Long sensing range type FX-102□					
FD-WG4	28	75					
FD-WKZ1	20 to 180	20 to 480					
FD-WL41	7 to 12 (Convergent point 8)	6 to 13.5 (Convergent point 8)					
FD-WL48	1 to 4.5	0.5 to 6.5					
FD-WS8	80	230					
FD-WSG4	28	75					
FD-WT4	15	40					
FD-WT8	80	230					
FD-WV42	6	20					
FD-WZ4	0.4- 00	4 4- 70					
FD-WZ4HB	- 2 to 20	1 to 70					
FD-WZ7	1 to 55	160					
FD-WZ7HB	1 to 60	0.5 to 180					

Notes: 1) The standard sensing objects of the sensing ranges vary depending on the fibers. Refer to p.71~ for details. 2) Please take care that the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut.



Thru-beam type (one pair set)



			FX-305:	H-SP, FAST, S	11(-HS) have differ STD, STDF, LONC P (Note 1), FAST	G, U-LG (no S-	D mode)	LG mode)	
уре	Shape of fiber head (mm)	Sensing range (mm) (Note 1)	U-LG LONG STDF STD	■: FAST ■: H-SP ■: S-D	Min. sens- ing object (Note 3)	Fiber cable length	Bending radius	Model No.	
	Lens mountable ■¶∰u →m∰	700 530 1,600 1,100		400 200 180			DOEmm	FT-B8	
	Lens mountable ■¶¶¶¶ ■¶¶¶¶						R25mm	FT-FM2	
	Sleeve 90mm M4	780 500 400	1	280 50 30	ø0.03mm opaque object	9.5	Fiber R25mm Sleeve	FT-FM2S	
	Sleeve 40mm M4					<mark>}≺</mark> 2m	R10mm	FT-FM2S4	
M4	Lens mountable M4 ■¶∰¶¶■→■	750 570 350 290	90 10	200 0	ø0.03mm opaque object		R1mm	FT-W8	
	Lens mountable M4	900 650 400 320	11		ø0.04mm opaque object	t	R4 mm Flexible	FT-P80	
	Lens mountable M4 ‱≘∎∰∎ → ■¶∰∎≣∞∞ Tough flexible	900 380 320	10	230 0 0	ø0.05mm opaque object	1m	R10mm	FT-P81X	
	Lens mountable - M4 M4 M4 M4 M4 M4 M4 M4 M4 M4	550 400 250 190	70 80		ø0.04mm opaque object	<mark>≫</mark> 2m	R4 mm Flexible	FT-P60	
Square head type	2 H → H W7 × H9 × D13.9	750 570 350 290	90 10	200 0	ø0.06mm opaque object	*	R1mm	NEW FT-WR80	
Square head type	With lens M4 H → H → H → H → H → H → H → H → H → H →	750 600	2	420 00 10	ø0.04mm opaque object	2m		NEW FT-WR80L	
Elbow	Lens mountable	<b>740</b> 530 320 230	75 80		ø0.04mm opaque object	<b>≫</b> 2m	R25mm	FT-R80	
	Lens mountable (except FX-LE2) M3 →■■	500 400	1	280 50 30	ø0.03mm opaque object		Dat	FT-T80	
	<b>──(()</b> □□────────────────────────────────							K	R25mm
	Sleeve 90mm M3 	400 270 200 140	55 49	0	ø0.025mm opaque object	*	Fiber R25mm Sleeve	FT-NFM2S	
M3	Sleeve 40mm M3					2m	R10mm	FT-NFM2S4	
	■===ţţţţţıı → ţţţţijıı	160 100 80	55 25 28		ø0.02mm		R1mm	FT-W4	
	M3	350 250 150 100	75 30 35		opaque object		R4 mm Flexible	FT-P40	
Long sens-	With lens	19,500 19,500 19,500 19,500 (14,000		\$10,000 3,500 3,800	ø0.4mm opaque object	<mark>≫</mark> 10m	R25mm	FT-FM10L	

Notes: 1) Please take care that the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut. 2) The minimum sensing object size is the value for red LED type. Please contact our office for information on the minimum sensing object size if using amplifiers other than red LED type. The optimum condition is the condition when the sensitivity is set so that the sensing output just changes to light incident operation in the object absent condition.

Thru-beam type (one pair set)



The FX-305 and FX-301(-HS) have different sensing modes. FX-305: H-SP, FAST, STD, STDF, LONG, U-LG (no S-D mode) FX-301(-HS): S-D, H-SP (Note 1), FAST, STD, LONG (no STDF or U-LG mode) U-LG LONG Shape of fiber head Bending radius Туре Sensing range (mm) (Note 1) ■: H-SF ■: S-D Model No. sensing o (Note 2) (mm) STDF 🔀 : Free 1,500 1,200 420 With lens • Long sensing range ø3 ø0.02mm 200 210 FT-WS8L opaque object 750 <u>\_\_\_\_\_</u> 780 570 290 ø3  $\geq$ R1mm 2m 200 ø0.05mm ø3 90 FT-WS3 opaque object 2,000 1,600 580 With lens . Long sensing range ø0.02mm 170 280 FT-SFM2L ø2.5 820 800 opaque object 500 780 R25mm 280 150 130 ø2.5  $\geq$ ø2.5 FT-SFM2 ۰ 2m **750** 350 290 ø0.03mm opaque objec 200 90 ø2.5 R1mm FT-WS8 3 90 400 270 200 140 2′ 100 ø1.5 ➡ ⊏ ø0.025mm 55 49 R25mm FT-SNFM2 opaque object 40 220 160 100 80 >2m 55 ø1.5 25 28 FT-WS4 ø1.5 ø0 02mm opaque obiect 350 280 90 Cylindrical type 40 FT-P2 1m ø1.5 160 120 R4 mm 30 100 80 Flexible ø0 02mm ø1 ➡⊏ 6 13 17 500mm FT-PS1 50 40 opaque objec 20 18 13 10 Beam diameter Ø0.25 Ø3 Ø0.125 mm 8 3 3 500mm FT-F12 small 60 50 ø0.02mm R5mm Sleeve part cannot be bent opaque object Ultra Beam diameter Ø0.4 Ø3 Ø0.25 mm 36 18 15 FT-F22 1m Sleeve part cannot be bent. 2,350 2,000 1,400 1,000 800 ø0.05mm ø4 340 350 FT-V10 opaque object  $\geq$ 2m 550 ø1.5 140 400 240 200 65 70 FT-SFM2SV2 ♦ø2.5 leeve part cannot be bent. R25mm Side-view ø1 410 390 125 FT-V22 60 63 1m 🛉 ø2 220 180 \_ ø0.02mm Sleeve part cannot be bent opaque object 220 175 60 ø1 25 FT-V41 ø2. 100 cannot be bent.  $\geq$ 30 13 15 120 90 2m ø1 F R1mm FT-WV42 **↓**ø2 55 40 Sleeve part cannot be bent

Notes: 1) Please take care that the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut. 2) The minimum sensing object size is the value for red LED type. Please contact our office for information on the minimum sensing object size if using amplifiers other than red

LED type. The optimum condition is the condition when the sensitivity is set so that the sensing output just changes to light incident operation in the object absent condition.

Thru-beam type (one pair set)



The FX-305 and FX-301(-HS) have different sensing modes. FX-305: H-SP, FAST, STD, STDF, LONG, U-LG (no S-D mode) FX-301(-HS): S-D, H-SP (Note 1), FAST, STD, LONG (no STDF or U-LG mode)

Тур	e	Shape of fiber head (mm)	Sensing range (mm) (Note 1)	U-LG : LONG : STDF : STD	■: FAST ■: H-SP ■: S-D	Min. sensing object (Note 2)	Fiber cable length K : Free-cut	Bending radius	Model No.
		Easy mounting • Top sensing W3 × H8 × D12	3,500 2,500 1,600 1,200	400 410	850	ø0.08mm opaque object		R1mm	FT-WZ8H
			3,100 2,700 1,550 1,400	420 490	1,000	ø0.03mm opaque object		<b>R4 mm</b> Flexible	FT-Z8H
		Easy mounting • Side sensing W3 × H12 × D8	2,100 1,500 950 700	200 21	500 0	ø0.05mm opaque object	×	R1mm	FT-WZ8E
		I I	1,850 1,600 950 800	25	600 50 80	ø0.03mm opaque object	2m	<b>R4 mm</b> Flexible	FT-Z8E
ılar	t	Easy mounting • Front sensing W8.5 × H12 × D3	950 420 330	24 100 120	0	ø0.04mm opaque object		R1mm	FT-WZ8
Rectangular	Compact	Ϊ Ϊ	500 400	120 140	300	ø0.03mm opaque object		R4 mm Flexible	FT-Z8
		Front sensing W10 × H7 × D2	200 200 140 100	40 40		ø0.08mm opaque object	×		NEW FT-WZ4
		Fiber bending type W2 x H10 x D10	220 150 105 75	50 30 30		ø0.08mm opaque object	1m		NEW FT-WZ4HB
		Front sensing W14 × H7 × D3.5	660 440 308 220	80 80		ø0.08mm opaque object		R1mm	NEW FT-WZ7
		Fiber bending type W3.5 x H14 x D11	580 580 290	21 110 110	0	ø0.03mm opaque object	<mark>≫</mark> 2m		NEW FT-WZ7HB
		ø3.5 ø3.7	2,000 1,500 1,000		800 800 350			R25mm R0.984 in	FT-K8
	Narrow beam	Side-view type with small light dispersion	2,200 1,700 1,000 700	2	600 80 800	ø0.06mm opaque object	×	R1mm	FT-WKV8
	Narro		5 3,000 5 2,000 1,500 1,000		800 300 350		2m	R25mm R0.984 in	FT-KV8
			600 500 300 250	180 90 100		ø0.02mm opaque object		R10mm	FT-KV1
Special		Wide area sensing	(Note 3) 3,500 (Note 3) 3,500 (Note 3) 3,500 (Note 3) 3,500		\$3,500 3,000 \$3,500	ø0.3mm opaque object		R1mm	FT-WA30
S	Wide beam	♥ W5 × H69 × D20 ♥	(Note 3) 500				<b>*</b>	R10mm	FT-A30
	Wic	Sensing width	(Notes) 3,500 (Notes) 3,500 3,500 3,500		1,100 1,080 750	ø0.25mm opaque object	2m	R1mm	FT-WA8
		W4.2 × H31 × D13.5	1,500	22	0	Horizontali		R10mm	FT-A8
	Array	W5×H15×D15 W5×H15×D15 Side sensing	650 380 330 800	100 115		Horizontal: ø0.025mm opaque object	<b>×</b>	R25mm	FT-AFM2
	Arr	0000000000000000000000000000000000000	590 350 290	90 90 100		Vertical: ø0.45mm opaque object	2m		FT-AFM2E

Notes: 1) Please take care that the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut.
 2) The minimum sensing object size is the value for red LED type. Please contact our office for information on the minimum sensing object size if using amplifiers other than red LED type. The optimum condition is the condition when the sensitivity is set so that the sensing output just changes to light incident operation in the object absent condition.
 3) The fiber cable length practically limits the sensing range to 3500mm long.

#### Thru-beam type (one pair set)

Standard Fibers



FX-305 / FX-301 (Red LED type) sensing range (Note 1)

The **FX-305** and **FX-301(-HS)** have different sensing modes. **FX-305**: H-SP, FAST, STD, STDF, LONG, U-LG (no S-D mode) **FX-301(-HS)**: S-D, H-SP (Note 1), FAST, STD, LONG (no STDF or U-LG mode)

2)

Please take care that

Ту	pe	Shape of fiber head (mm)	Sensing range (mm) (Note 2)	■: U-LG ■: FAST =: LONG : H-SP =: STDF ■: S-D =: STD	Min. sensing object (Note 3)	Fiber cable length	Bending radius	Model No.
		350°C Lens mountable M4 ‱∞™ <b>∭™ →™∭™</b> 12222	750	200			R25mm	FT-H35-M2
		350°C Sleeve 60mm ∞⊡∎()))∎⊡∞	330 280	85 90	ø0.04mm opaque object	2m	Fiber R25mm Sleeve <b>R10mm</b>	FT-H35-M2S6
	Heat-resistant	Allows flexible wiring, 200°C Lens mountable M4 M4	420 310 180 140	40 50	ø0.02mm opaque object	1m	R10mm	FT-H20W-M1
		200°C Lens mountable M4 M4	550 320 280	85 90	ø0.04mm opaque object	1m	R25mm -	FT-H20-M1
		130°C Lens mountable (FX-LE2 only) ■■■■	1,200 550 440	150 155	ø0.06mm opaque object	<mark>≫</mark> 2m	nzonim	FT-H13-FM2
		Lens mountable (FX-LE1)			ø0.12mm opaque object ø0.16mm opaque object	200mm (Note 4)	Heat-resistant fiber R18mm (Note 5)	NEW FT-H20-J20-S (Note 6)
		᠁ᢎ᠋ᢔᡃ⊃᠈᠆ᢇ᠈ᡄᢔᢪᢩ᠍᠁	530 390 225 200	60 60		300mm (Note 4)		NEW FT-H20-J30-S (Note 6)
Special	Heat-resistant • Joint					500mm (Note 4)		NEW FT-H20-J50-S (Note 6)
S	Heat	Side-view	550 840	90 90 90		500mm (Note 4)		NEW FT-H20-VJ50-S (Note 6)
		Ø4	370 280			800mm (Note 4)		NEW FT-H20-VJ80-S (Note 6)
		Easy mounting - Rectangular head SEMI S2 compliant W7 × H15 × D13	3,500 3,500 1,500	\$1,000 500 530	ø4mm opaque object	<mark>≫</mark> 2m	R25mm	FT-Z802Y
	Chemical-resistant	Heat-resistant 115°C	3,500 3,500 1,800 1,350	900 450 480				NEW FT-HL80Y
	Che	ø5.5	3,500 3,500 1,2,000 1,500	\$1,000 500 530	ø0.2mm opaque object	2m (Note 7)	R30mm	FT-L80Y
		Side-view Ø5.5	500 400	280 120 140				FT-V80Y
	Vacuum- resistant	300°C Lens mountable (FV-LE1/SV2 only) xxxes □ 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	350 250 150 125	90 50 40	ø0.03mm opaque object	1m	R1mm	FT-H30-M1V-S (Note 8)

Notes: 1) Contact our office for details regarding the sensing ranges of the FX-301-HS in H-SP mode and the FX-301B/G/H.

the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut. 3) The minimum sensing object size is the value for red LED type. Please contact our office for information on the minimum sensing object size if using amplifiers other than red LED type.

FT-H20-J50 (one pair set)

LED type.
The optimum condition is the condition when the sensitivity is set so that the sensing output just changes to light incident operation in the object absent condition.
This is the fiber length (fixed length) for heat-resistant fibers. The ordinary-temperature fibers are free-cut to 2m.
The bending radius for the ordinary-temperature fiber is R25mm or more.
Heat-resistant joint fibers and ordinary-temperature fibers (FT-FM2) are sold as a set.
The allowable cutting range is 500mm from the end that the amplifier inserted.
Sold as a set comprising vacuum type fiber + photo-terminal (FV-BR1) + fiber at atmospheric side (FT-J8). Please refer to p.91~ for details.

#### Model No. when ordering heat-resistant joint fibers individually as replacement parts

FT-H20-J20 (one pair set) FT-H20-VJ50 (one pair set) FT-H20-J30 (one pair set) FT-H20-VJ80 (one pair set)

#### Model No. when ordering vacuum-resistant fibers individually as replacement parts

Vacuum-resistant fiber	Photo-terminal	Fiber at atmospheric side
FT-H30-M1V (one pair set)	FV-BR1 (one pair set)	FT-J8 (one pair set)

#### **Retroreflective type**

╺╓╬┉──╤╴║

FX-305 / FX-301 (Red LED type) sensing range (Note 1)				FX-305: H-	The FX-305 and FX-301(-HS) have different sensing modes. FX-305: H-SP, FAST, STD, STDF, LONG, U-LG (no S-D mode) FX-301(-HS): S-D, H-SP (Note 1), FAST, STD, LONG (no STDF or U-LG mode)				
Туре	Shape of fiber head (mm)			: U-LG : LONG : STDF : STD	■: FAST ■: H-SP ■: S-D	Min. sensing object (Note 4)	Fiber cable length <mark>) :</mark> : Free-cut	Bending radius	Model No.
Sharp bending With polariz- ing filters	W9.5 × H5 2 × D15 W30 × H30 × D0.5	100 to 910 100 to 730 100 to 600 100 to 520 (Note 3)		100 to not use not use	9 460	ø0.3mm opaque object	<mark>≫</mark> 2m	R1mm	FR-WKZ11
Narrow beam Side Top nding sending	W9.5 × H5.2 × D21	200	200		Horizontal: ø5.5mm opaque object	<mark>≫</mark> 2m	R10mm	FR-KZ21	
Narrow Side sending	₩5.5 × H25 × D52 W10.6 × H28 × D10.1	200 200		200				Vertical: ø0.06mm opaque object	FR-KZ21E
Wafer mapping	W75×H22×D112	15 to 370 15 to 330 15 to 240 15 to 210		15 to 1 15 to 80 15 to 90	70	ø0.12mm opaque object	<mark>≫</mark> 2m	R10mm	FR-KV1

Notes: 1) Contact our office for details regarding the sensing ranges of the FX-301-HS in H-SP mode and the FX-301B/G/H. 2) Please take care that the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut.

- The sensing range of FR-WKZ11 is specified for the RF-13. The sensing range of FR-KZ21, FR-KZ21E is specified for the attached reflector RF-003. The sensing range of FR-KV1 is specified for the attached reflector.
- 3) The sensing range of FR-KV1 is the possible setting range for the reflector. The fiber can detect an object less than 15mm away. The sensing range of FR-KZ21 and FR-KZ21E is the possible setting range for the reflector. However, if setting the fiber to detect objects passing within 0 to 20mm from the The sensing range of **FR-WKZ11** is the possible setting range for the reflective tape. The fiber head, reflected incident light may affect the fiber head. If this occurs, adjust the threshold
- value of the amplifier unit befor use.
- 4) The minimum sensing object size is the value for red LED type. The optimum condition is the condition when the sensitivity is set so that the sensing output just changes to light incident operation in the object absent condition.

#### **Reflective type**



The FX-305 and FX-301(-HS) have different sensing modes. FX-305: H-SP, FAST, STD, STDF, LONG, U-LG (no S-D mode) FX-301(-HS): S-D, H-SP (Note 1), FAST, STD, LONG (no STDF or U-LG mode)

Ту	ре	Shape of fiber head (mm)	Sensing range (mm) (Notes 1,	2) U-LG E FAST : LONG : H-SP : STDF S-D : STD	Min. sensing object (Note 3)	Fiber cable length	Bending radius	Model No.	
			280 220	85 75			R25mm	FD-B8	
		Coaxial M6	410 310 200 140	100 55 47		ø0.02mm gold wire		nzəlilli	FD-FM2
		Sleeve 90 mm	370 270	85	ø0.02mm		عر	Fiber R25mm Sleeve	FD-FM2S
d type	M6	Sleeve 40mm M6 02.5	170	45 39				R10mm	FD-FM2S4
Threaded type			250 190 110 90	60 25 32			R1mm	FD-W8	
			300 220 130 100	70 30 35			<b>R4 mm</b> Flexible	FD-P80	
		M6	270 185 100 80	60 30 35		1m	R10mm	FD-P81X	
	Elbow		240 185 110 85	60 25 30	ø0.02mm gold wire	<mark>≫</mark> 2m	R25mm	FD-R80	

Notes: 1) The sensing range is specified for white non-glossy paper [400 × 400mm] as the object.
2) Please take care that the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut.
3) The minimum sensing object size is the value for red LED type at maximum sensitivity.

Note that the corresponding setting distance is different from the rated sensing distance.

-06

**Reflective type** 

**Standard Fibers** 

	ive type	■ UIU	FX-305: H-SP	nd <b>FX-301(-HS</b> ) have dif P, FAST, STD, STDF, LO S-D, H-SP (Note 1), FAS	NG, U-LG (no S-	D mode)	LG mode)
Туре	Shape of fiber head (mm)	Sensing range (mm) (Notes 1,	2) ELONG	FAST Min. H-SP sensing obje S-D (Note 3)	ct Fiber cable length	Bending radius	Model No.
		370 270 170 110	45 39			R25mm	FD-T80
						nz3mm	FD-NFM2
	Sleeve 90 mm	60 45	35 16 16 16			Fiber R25mm Sleeve	FD-NFM2S
	Sleeve 40 mm M4 Ø1.48					R10mm	FD-NFM2S4
M4	Sleeve 40mm 1.575 in	30 18 15	12 4.5 5	ø0.02mm gold wire	<mark>}∕⊂</mark> 2m	Fiber R1mm Sleeve R10mm	FD-W44
		250 190 110 90	60 25 32			R1mm	FD-WT8
	Minute objects can be detected due to the small spot beam. Coaxial • Lens mountable	37 32	25 10 11			R2mm	FD-WG4
		150 110 55	42 15 19			R25mm	FD-G4
d type	M4	90 55 45	30 13 16			R4 mm Flexible	FD-P60
Threaded type	Small diameter	90 45	35 16 16			R25mm	FD-T40
		40 30 18 15	12 4.5 5		*	R1mm	FD-WT4
		50 36 18	14 5.5 6	ø0.02mm	2m	<b>R4 mm</b> Flexible	FD-P40
	Lens mountable (FX-MR3, FX-MR6) M3 Coaxial	150 110 65 55	42 15 19	gold wire		R25mm	FD-G6
M3	Lens mountable (FX-MR3, FX-MR6) M3 Coaxial Tough flexible	90 48 45	35 12 20		1m (Note 4)	R10mm	FD-G6X
2	Coaxial • Lens mountable (FX-IMR3, FX-IMR6) M3 High precision	50 38 25 18	14 5 6			R25mm	FD-EG1
	Coaxial • Lens mountable (FX-MR3, FX-MR6) M3 Light emitting fiber element High precision ø0.175	40 25 14 12	9 3 5	ø0.04mm	500mm	R10mm	FD-EG2
	Coaxial • Lens mountable (FX-INR3, FX-INR6) M3 Light emitting fiber element High precision Ø0.125	20 15 9 8	5 2.5 3	gold wire			FD-EG3
	M3 Ø0.5 Sleeve part cannot be bent.	6.5 5 3 3	2 Cannot use Cannot use	ø0.02mm		R25mm	FD-EN500S1
	Coaxial M3 Sleeve part cannot be bent.	50 38 18	■ 14 5 ■ 6	gold wire	1m		FD-ENM1S1

Notes: 1) The sensing range is specified for white non-glossy paper [200 × 200mm (FD-T80, FD-WT8: 400 × 400mm, FD-W44, FD-W14, FD-P40, FD-G6, FD-EG1, FD-EG2, FD-EG3, FD-EN500S1, FD-ENM1S1: 100 × 100mm)] as the object.
 2) Please take care that the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut.
 3) The minimum sensing object size is the value for red LED type at maximum sensitivity. Note that the corresponding setting distance is different from the rated sensing distance.
 4) The allowable cutting range is 700mm from the end that the amplifier inserted.

12/2008

**. 80** 

#### **Reflective type**

The FX-305 and FX-301(-HS) have different sensing modes. FX-305: H-SP, FAST, STD, STDF, LONG, U-LG (no S-D mode) FX-301(-HS): S-D, H-SP (Note 1), FAST, STD, LONG (no STDF or U-LG mode)

				FX-301(-HS): S-D, H-S		A31, 31D, LC		
Ту	pe	Shape of fiber head (mm)	Sensing range (mm) (Notes 1,	2) U-LG IFAST U-LG IFAST U-LONG IFASP STDF IFAST STDF STD STD	Min. sensing object (Note 3)	Fiber cable length Contended in the second s	Bending radius	Model No.
		ø3	370 270 170 110	45 39			R25mm	FD-S80
		03	250 190 110 90	60 25 32	ø0.02mm	*	R1mm	FD-WS8
	03	Coaxial Ø3	65 37 32	25 10 11	gold wire	2m	R2mm	FD-WSG4
		ø3	90 55 45	30 13 16			<b>R4 mm</b> Flexible	FD-P50
ype	ø2.5	ø2.5	90 60 45	35 16 16	ø0.02mm gold wire	<b>≫</b> 2m	R25mm	FD-SNFM2
Cylindrical type	ø1.5	ø1.5	80 30 25	19 7.5 9	ø0.02mm gold wire	1m	<b>R4 mm</b> Flexible	FD-P2
0	Ultra small diameter	Ø1.5 Ø0.5 Sleeve part cannot be bent.	15 11 8 6	4 2 1	ø0.02mm gold wire	- 1m	R10mm	FD-E12
	Ultra	Coaxial ø3 ø0.65 Sleeve part cannot be bent.	65	17 8 7	ø0.02mm gold wire		R25mm	FD-E22
		Sleeve part cannot be bent.	80 55 30 25	17 8 9			R25mm	FD-V41
	Side-view	Sleeve part cannot be bent.	25 20 15 8.5 7	5 Cannot use Cannot use	ø0.02mm gold wire	<b>≫</b> 2m	R1mm	FD-WV42
		Sleeve part cannot be bent.	170 100 55 45	32 15 16			R25mm	FD-SFM2SV2
		Glass substrate detection • Mapping	12 to 50 12.5 to 37.5 15 to 36 15 to 35	16 to 29 Cannot use Cannot use	ø0.3mm gold wire	<mark>≫</mark> 4m	R25mm	FD-L46
		Glass substrate detection • Alignment	0 to 36 0 to 33 0 to 30	0 to 30 0 to 15 0 to 21	(LCD glass)	<mark>≫</mark> 3m	R4 mm	FD-L45
	0	Glass substrate detection • Alignment	0 to 23		(200 glass)	<mark>≫</mark> 2m		FD-L43
ular	ective typ	Glass substrate detection • Seating confirmation	0 to 8.2 0 to 7 0 to 6.5 0 to 6	0 to 5.7 0 to 5 0 to 5.2	ø0.03mm	*	R10mm	FD-L44
Rectangular	vergent reflective type	W12 × H19 × D3	0 to 4.7 0 to 4.5 0 to 4 0 to 4 0 to 4	0 to 3.8 0 to 3 0 to 3.5	gold wire	2m		FD-L44S
	Conve	Glass substrate detection	6.5 to 14.5 (Convergent point 8)     6.5 to 14 (Convergent point 8)     7 to 14 (Convergent point 8)     7 to 12 (Convergent point 8)	7.5 to 12 (Convergent point 8)     Cannot use     Cannot use	ø1.9mm metal pipe (gray)		R1mm	FD-WL41
		W24 × H21 × D4	2 to 19 (Convergent point 8)     2.5 to 18 (Convergent point 8)     3 to 16 (Convergent point 8)     3 to 16 (Convergent point 8)	3.5 to 15 (Convergent point 8) Cannot use Cannot use	ø0.06mm gold wire	<b>≫</b> 2m	R10mm	FD-L41
		W6 × H18 × D14	2 to 20 (Convergent point 6)     2.5 to 18 (Convergent point 6)     4 to 12 (Convergent point 6)     4 to 12 (Convergent point 6)	4.5 to 11 (Convergent point 6) 5 to 8.5 (Convergent point 6) 4.8 to 9.5 (Convergent point 6)	ø0.02mm gold wire			FD-L4
		W7.2 × H7.5 × D2	0.5 to 8.5 0.5 to 7.5 1 to 6.5 1 to 5.5	1 to 5 Cannot use Cannot use	ø0.3mm copper wire	<mark>≫</mark> 1m	R1mm	FD-WL48

Notes: 1) The sensing range is specified for white non-glossy paper (FD-S80, FD-WS8: 400 × 400mm, FD-WSG4, FD-P50, FD-SNFM2, FD-V41, FD-SFM2SV2: 200 × 200mm, FD-P2, FD-E12, FD-E22, FD-W42, FD-L46: 100 × 100 nm, FD-L46: 100 × 100 nm, FD-L46: 100 × 100 × 10, mm R edge of LCD glass substrates, FD-L43, FD-L44 and FD-L45: 100 × 100 × 10, mm LCD glass substrates, FD-L44S: silicon wafers polished surface, FD-WL41, FD-L41: 100 × 100 × 12 mm

2) Please take care that the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut.
3) The minimum sensing object size is the value for red LED type at maximum sensitivity. Note that the corresponding setting distance is different from the rated sensing distance. However, with the covergent reflective type, when the sensitivity is at MAX., it is only possible to detect the minimum size of the sensing object at a distance corresponding to the convergent point.

db

#### **Reflective type**

Standard Fibers

FX-305 / FX-301 (Red LED type) sensing range (Note 1)

The FX-305 and FX-301(-HS) have different sensing modes. FX-305: H-SP, FAST, STD, STDF, LONG, U-LG (no S-D mode) FX-301(-HS): S-D, H-SP (Note 1), FAST, STD, LONG (no STDF or U-LG mode) : U-LG : LONG Shape of fiber head : H-SF : S-D Bending radius Model No. Туре Sensing range (mm) (Notes 1, 2) : STDF (mm)🔀 : Free Front sensing 1 to 50 1.5 to 34 2 to 24 3 to 17 3 to 10 Cannot use Cannot use NEW FD-WZ4 W10 x H7 x D2 (Note 4)  $\geq$ ø0.16mm copper wire 1 to 70 1 to 46 1 to 32.2 2.5 to 23 1m Fiber bending type 2.5 to 15 3 to 7 3 to 7 NEW FD-WZ4HB W2 × H10 × D10 Rectangular (Note 4) R1mm Small Front sensing 200 1.5 to 35 NEW 120 1 to 84 1 to 60 2.5 to 18 2.5 to 18 FD-WZ7 W14 x H7 x D3 5 0.5 to 270 0.5 to 180 1 to 126 1 to 90 (Note 4)  $\geq$ ø0.03mm gold wire 2m Fiber bending type 1 to 70 1 to 35 1 to 35 NEW FD-WZ7HB W3.5 × H14 × D11 (Note 4) 20 to 660 20 to 480 20 to 300 20 to 230 🙁 Long sensing range • Rectangular head 20 to 170 25 to 90 25 to 100 ø0.3mm  $\approx$ R1mm FD-WKZ1 ong ing r copper wire 2m 5.2 × H9.5 × D15 230 200 100 ep Ee X 90 W7 × H15 × D30  $\approx$ ø0 02mm 45 50 R25mm FD-A15 150 150 aold wire 2m Top sensing FD-AFM2 W5 × H20 × D20 290 220 78 Array ø0.02mm  $\approx$ 35 39 R25mm Side sensing 135 110 gold wire 2m FD-AFM2E W5 × H20 × D20 Protective tube >ø6 R40mm FD-F8Y 2m Fiber (Note 6) (Note 5) R15mm Special Mountable on pipe • Standard Applicable pipe diameter: Outer dia. ø6 to ø26mm transparent pipe FD-F41 £, PVC (vinyl chloride), fluorine resin, polycarbonate, acrylic, glass, sensing (Liauid) W25 × H13 × D20 (Note 6) wall thickness 1 to 3mm  $\geq$ R10mm eve Mountable on pipe • For PFA, wall thickness Applicable pipe diameter: Outer dia. ø6 to ø26mm transparent pipe 2m W25 × H13 × D20 FD-F4 PFA (fluorine resin) or equivalently transparent pipe, Liquid I (Note 6) wall thickness 1mm Mountable on pipe SEMI S2 compliant Protective tube Applicable pipe diameter: Outer dia. ø3 to ø10mm R20mm transparent pipe  $\approx$ FT-F902 Fiber (Liquid) FPFA (fluorine resin) or equivalently transparent pipe, (Note 7) W23 × H20 × D17 2m R4 mm wall thickness 0.3 to 1mm SEMI S2 compliant Protective tube  $\geq$ R20mm ۵ FD-F705 5m Fiber 100 × H30 × D10 Liquid (Liquid) (Note 7) (Protective R4 mm , tube: 3m)

Notes: 1) The sensing range is specified for white non-glossy paper [200 × 200mm (**FD-WKZ1**, **FD-AFM2**, **FD-AFM2E**: 400 × 400mm)] as the object. 2) Please take care that the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut. 3) The minimum sensing object size is the value for red LED type at maximum sensitivity. Note that the corresponding setting distance is different from the rated sensing distance. 4) Refer to p.79~ for details.

5) The allowable cutting range is 1000mm from the end at which the amplifier is inserted.

All of the annual data and the second second

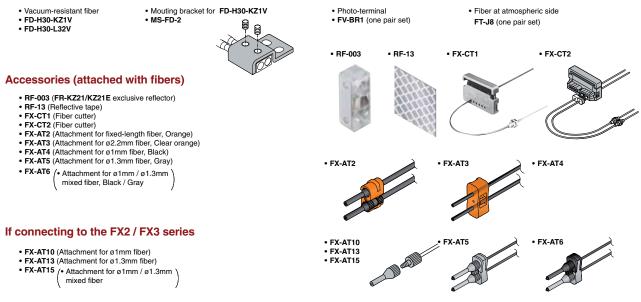
# SHARP BENDING AND FLEXIBLE FIBERS

#### **Optical Fibers for FX 300 Series**

Reflective type The FX-305 and FX-301(-HS) have different sensing modes. FX-305: H-SP, FAST, STD, STDF, LONG, U-LG (no S-D mode)									
Ту	ре	Shape of fiber head (mm)	Sensing range (mm) (Note 1,	FX-30	I(-HS): S-D, H-SP : FAST : H-SP : S-D				LG mode) Model No.
		350°C • Coaxial						R25mm	FD-H35-M2
		350°C • Sleeve 60mm № 62.8	300 270 150 140	100 35 47			2m	Fiber R25mm Sleeve R10mm	FD-H35-M2S6
		200°C • Coaxial M6 EI						R25mm	FD-H20-M1
	Heat-resistant	350°C • Sleeve 90mm ∞=	190 160 80 80	57 20 26		ø0.02mm gold wire	1m	Fiber R25mm Sleeve R10mm	FD-H35-20S
Special	Heat	200°C • Coaxial ∞≅ 1 []] → ↓	300 270 150 140	35 47	00				FD-H20-21
Ъ		300°C • Glass substrate detection Convergent reflective type	0 to 20 0 to 15 0 to 10 0 to 10	1 to 8 Cannot use 2 to 6			2m	DOF	FD-H30-L32
		180°C • Glass substrate detection Convergent reflective type	0 to 20 0 to 15 0 to 10 0 to 10	1 to 8 Cannot use 2 to 6			× N2	R25mm	FD-H18-L31
			410 310 200 140	55 47	00		2m		FD-H13-FM2
	resistant	300°C • Rectangular head W9.5 × H5.2 × D15	20 to 300 20 to 200 20 to 150 25 to 130	30 t Cannot use Cannot use	o 100	ø0.8mm	1m	D10mm	FD-H30- KZ1V-S (Note 4)
	Vacuum-resistant	300°C • Glass substrate detection Convergent reflective type W19 × H5 × D27	0 to 11 0 to 8 1.5 to 6 1.5 to 5	2 to 4 Cannot use Cannot use		gold wire	3m	R18mm	FD-H30- L32V-S (Note 4)

Notes: 1) The sensing range is specified for white non-glossy paper [400 × 400mm (FD-H30-L32, FD-H18-L31: 50 × 50mm glass substrate, FD-H30-KZ1V-S, FD-H30-L32V-S: 100 × 100 × 10.7 mm transparent glass)] as the object.
2) Please take care that the sensing range of the free-cut type fiber may be reduced by 20% max. depending upon how the fiber is cut.
3) The minimum sensing object size is the value for red LED type at maximum sensitivity. Note that the corresponding setting distance is different from the rated sensing distance.
4) Sold as a set comprising vacuum type fiber + photo-terminal (FV-BR1) + fiber at atmospheric side (FT-J8). Please refer to p.91~ for details.

#### Model No. when ordering vacuum-resistant fibers individually as replacement parts



#### Accessories for the FX 300 Series

ccessories for retrore		Effe	ective distance (with FX	(-301)	
Figure	Description	Fiber optics Sensing range*		Sensing range**	Model no.
		FT-B8	2500	3500	
		FT-FM2	3500	3500	
		FT-T80	3500	3500	
		FT-R80	2300	3500	
	Effective distance expanded 5 times	FT-W8	2900	3500	
E Star	or more;	FT-P80	3500	3500	FX-LE1
-Ora	Ambient temperature: -60°C to +350°C	FT-P60	3500	3500	
		FT-H35M2	2000	3500	
		FT-H20WM1	1300	1600	
		FT-H20WM2	1300	3500	
		FT-H20M1	1600	1000	
		FT-B8	3500	3500	
		FT-FM2	3500	3500	-
		FT-T80	3500	3500	-
		FT-R80	3500	3500	- - - - - -
		FT-W8	2900	3500	
O.	Tremendously increases the sensing	FT-P80	3500	3500	
()	range with large diameter lenses Ambient temperature: -60°C to +350°C	FT-P60	3500	3500	
1 Martin		FT-H35M2	3500	3500	
		FT-H20WM1	1600	1600	
		FT-H20WM2	3500	1600	
		FT-H20M1	1600	1600	
		FT-H13	3500	1600	
		FT-B8	530	1100	
		FT-FM2	600	1200	
		FT-T80	600	1200	
		FT-W8	450	900	
	Beam axis is bent by 90°	FT-P80	600	1200	
	Ambient temperature: -60°C to +350°C	FT-P60	300	650	FX-SV1
		FT-H35M2	280	550	
		FT-H20WM1	140	310	
		FT-H20WM2	140	310	
		FT-H20M1	280	550	
	Sensing range increases by 15 times	FT-6V	2700	3500	
1 and a second	or more Ambient temperature: -40°C to +120°C	FT-60V	1450	3500	FV-LE1

The indicated values (red, green, blue infrared) refer to response time "Standard" Red (max.) refers to response time "Ultralong" \*\*

#### Accessories for the FX Series

Accessories for retroreflec	tive fiber optics							
			Effective distan	nce (with I	FX-301)			
Figure	Description	Fiber	Screw-in de	epth	Spe	ot diameter	Model no.	
	Pinpoint spot of Ø 0.5mm enables detection of minute objects or small marks	FD-WG4	6mm ± 1mm		Ø 0.5mm			
	Applicable fibers: FD-WG4 / FD-G4 Ambient temperature: -40°C to +70°C	FD-G4	6mm ± 1mr	6mm ± 1mm		Ø 0.5mm	FX-MR1	
			Effective distan	nce (with I	FX-301)			
Figure	Description	Fiber	Screw-in depth	Distar	ice to	Spot diameter	Model no.	
			7mm	approx.	18.5mm	Ø 0.7mm		
crew-in depth		FD-WG4	12mm	approx.	27mm	Ø 1.2mm		
stance to	The spot diameter is adjustable from 0.7mm to Ø2mm according to how far the fiber is screwed in. Ambient temperature: -40°C to +70°C		14mm	approx.	43mm	Ø 2.0mm	FX-MR2	
cal point			7mm	approx.	18.5mm	Ø 0.7mm	FX-MR2	
⊥ →∥←		FD-G4	12mm	approx.	27mm	Ø 1.2mm	-	
Spot diameter			14mm	approx.	43mm	Ø 2.0mm		
	Effective distance (with FX-301)							
Figure	Description	Fiber	Screw-in depth	Distar local		Spot diameter	Model no.	
Screw-in depth			8mm	approx.	13mm	Ø 0.5mm		
	FX-MR2 is converted into a sideview type and can be mounted in a very small space. Ambient temperature: -40°C to +70°C	FD-WG4	10mm	approx.	15mm	Ø 0.8mm		
			14mm	approx.	30mm	Ø 3.0mm	5Y MD5	
istance to cal point			8mm	approx.	13mm	Ø 0.5mm	FX-MR5	
±_ + +		FD-G4	10mm	approx.	15mm	Ø 0.8mm		
Spot diameter			14mm	14mm approx.		Ø 3.0mm		
_			Effective distance (with FX-301)					
Figure	Description	Fiber	Screw-in de	epth	Sp	ot diameter	Model no.	
		FD-WG4	7.5mm ± 0.5r	mm		Ø 0.5mm		
	Extremely fine spot of approx. Ø 0.3mm	FD-G4	7.5mm ± 0.5r	mm	Ø 0.5mm			
stance to	achieved Ambient temperature: - 40°C to + 70°C	FD-EG1	7.5mm ± 0.5r	mm		Ø 0.3mm	FX-MR3	
↑I Spot diameter		FD-EG3	7.5mm ± 0.5r			Ø 0.15mm		
			Effective distan	ice (with l	EX-301)			
Figure	Description	Fiber	Screw-in de	•	, <u> </u>	ot diameter	Model no.	
		FD-WG4	7mm ± 0.5m			Ø 0.4mm		
	Extremely fine spot of approx. Ø 0.3mm achieved Ambient temperature: -40°C to +70°C	FD-G4	7mm ± 0.5m	ım		Ø 0.4mm	-	
istance to the stance to the stance to the stance to the standard standar		FD-EG1	7mm ± 0.5m			Ø 0.2mm	FX-MR6	
			7mm ± 0.5mm		Ø 0.1mm			

# Sensors for Semiconductor/FPD Industry

FD-L40

# **FD-L40**

Fibers for liquid crystal display industry

### **Features**

Mapping Fiber FD-L46 Variety of glass substrates

The adoption of a unique large lens allows even thin glass substrates to be sensed directly from the side. In addition, due to the wide sensing range (25±12.5mm), stable mapping is possible even if glass substrates are in irregular positions.

Large light amounts can be obtained for a variety of glass edge shapes such as R surfaces and C surfaces, so that accurate mapping of glass substrates inside cassettes is possible. Glass that has received black or yellow masking can also be sensed in addition to clear glass.

FD-L46

Increases in size of glass substrates mean greater amounts of flexure, but a single fiber can sense glass even if horizontal flexure is within ±8° (FD-L45%  $\pm$  6°).

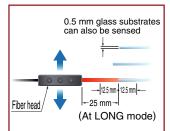
Alignment fiber FD-L43 / FD-L45

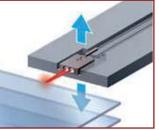
A sensing range of 3 to 17mm (FD-L45: 10 to 25mm) and a positioning error of 0.2mm or less makes higher precision sensing possible.

#### Seating confirmation fiber

FD-L44 / FD-L44S / FD-WL48

Long sensing range of 0 to 7mm for seating confirmation. Sensing is even possible if absorption pads are present.









# **Technical Specifications**

Applicable amplifiers:	FX-100/301/305/311/411 series red LED type
Sensing range (Note 1)	FD-L46 12.5 to 37.5mm (LONG mode) (Note 2) FD-L43 0 to 23mm (STD mode) FD-L44 0 to 7mm (LONG mode) (Note 3)
Sensing range (Note 1):	FD-L44S 0 to 4.5mm (LONG mode) (Note 4) FD-L45 0 to 36mm (LONG mode) (Note 5) FD-WL48 0.5 to 7.5mm (LONG mode) (Note 6)
Allowable bending radius:	FD-L46 R25mm or more, FD-L45/FD-L43 R4mm or more FD-L44(S) R10mm or more, FD-WL48 R1mm or more
Fiber cable length:	FD-L46 4m (free-cut), FD-L43/44(S) 2m (free-cut) FD-L45 3m (free-cut), FD-WL48 1m (free-cut)

Notes: 1) The values for the FD-L46 are for R edge of glass substrate (100×100×10.7mm) for LCDs; the values for the FD-L43, FD-L44 and FD-L45 are for glass substrate (100×100×0.7mm) for LCD; the values for the FD-L44S are for silicon wafer (polished surfaces) and the values for the FD-WL48 are for white non-glossy paper ( $100 \times 100$ mm).

- 2) 12 to 50mm for the FX-411 (U-LG mode).
   3) 0 to 8.2mm for the FX-411 (U-LG mode).
   4) 0 to 4.4mm for the FX-411 (U-LG mode).
   5) 0 to 50mm for the FX-411 (U-LG mode).
- 6) FX-411 specifications are in U-LG mode

12/2008

# Sensors for Semiconductor/FPD Industry



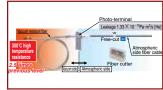
# FT/FD-V FT/FD-V

Vacuum resistant fiber

### **Features**

#### Usable in high temperatures of 300°C and vacuum

Highly reliable sensing of objects is possible even after the high-temperature processing that is used in FPD manufacturing processes.



#### Highly resistant to repeated bending

It has a bending durability of over 100,000 times (at R20mm).



# **Technical Specifications**

Applicable amplifiers:	FX-100/301/305/311/411 series
Sensing range (Note 1) (at LONG mode of red LED type):	FT-H30-M1V 250mm (Note 1) FD-H30-KZ1V 20 to 200mm (Note 2) FD-H30-L32V 0 to 8mm (Note 3)
Allowable bending radius:	FD-L46 R25mm or more, FD-L45/FD-L43 R4mm or more FD-L44(S) R10mm or more, FD-WL48 R1mm or more
Fiber cable length:	FD-L46 4m (free-cut), FD-L43/44(S) 2m (free-cut) FD-L45 3m (free-cut), FD-WL48 1m (free-cut)

 Notes: 1) 390mm for the FX-411 (U-LG mode).

 2) 20 to 300mm for the FX-411 (U-LG mode).

 3) 0 to 11mm for the FX-411 (U-LG mode).

 4) Model n°s. having the suffix '-S' are set model n°s. When ordering, be sure to

 specify the vacuume resistant fiber, photo-terminals and atmospheric fibers set model n°s.

#### **Compact routing**

We have realized an allowable bending radius of R18mm.



EX-F70/F60



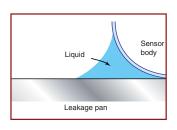
# **EX-F70/F60**

High-speed detection of even small liquid leaks

# **Features**

#### **Reliable detection**

The unique effect of capillarity enables reliable detection of small leaks and viscous liquids.



#### **PFA** enclosure gives excellent chemical resistance

Accurate sensing can be obtained even if there are leaks of chemicals such as sulfuric acid, hydrochloric acid or ammonia.

# **Technical Specifications**

Sensing object:	EX-F7m Water, Fluorinert <sup>™</sup> (Note 1) EX-F6⊡Agent, such as sulfuric acid, hydrochloric acid, phosphoric acid or ammonia etc.
Supply voltage:	12 to 24V DC±10%
Output:	EX-F7□/F6□ NPN open-collector transistor EX-F7□/F6□-PNP open-collector transistor
Response time:	50ms or less
Emitting element:	Infrared LED (non-modulated)

Notes: 1) Fluorinert<sup>™</sup> is the worldwide TradeMark of 3M. 2) 5m cable length type (standard: EX-F7□ 2m, EX-F6□ 3m) is also available.

#### Safe design

If the sensor is installed incorrectly, or if the cable breaks or a sensor problem occurs, the same output as for a liquid leak occurs. This guards against human error in setup that might occur during maintenance.

#### Compact, space-saving

The EX-F70 series is a slim (10mm) side mounting sensor. The **EX-F60** series is compact at  $26 \times 19 \times 9$ mm (W×H×D), so that it can be used even in narrow spaces.

# Sensors for Semiconductor/FPD Industry



FR-KV1

# FR-KV1

#### Wafer mapping fiber

### **Features**

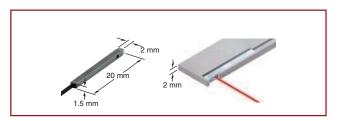
#### **Retroreflective type: new concept**

A 2.0mm fiber head and an ultrathin 2.2mm reflector allow these sensors to be mounted even in thin robot hands. Since they are retroreflective type fibers, the amount of wiring needed can be reduced, and the robot hands require less processing and so can be kept strong. A heat-resistant type that can resist heat of  $+105^{\circ}$ C is also available.



#### Thru-beam type: ultra compact size

The ultra compact size of  $2 \times 1.52 \times 20$ mm (W×H×D) means that mounting is possible even in places such as robot hands where space is limited. Furthermore, a heat-resistant type that can resist heat of +105°C is also available.



With the FT-KV1, the fiber can be embedded into a plate with a thickness of 2mm.

# **Technical Specifications**

Applicable amplifiers:	FX-100/301/305/311/411 series
Sensing range: (at LONG mode of red LED type)	Retroreflective type 15 to 330mm (Note: thru-beam type 500mm)
Allowable bending radius:	R10mm or more
Fiber cable length:	2m (free-cut)



# **FD-F705**

A new slim fiber sensor ideal for sensing chemical leaks

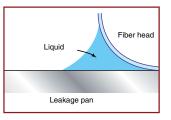
FIBER HEADS

# **Features**

FD-F705

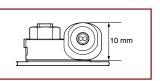
#### **Reliable detection**

The unique effect of capillarity enables reliable detection of small leaks and viscous liquids.



#### Compact, space-saving

This slim (10mm) side-mounting sensor is especially well suited for use in confined spaces.



#### Ideal for chemicals and volatile materials

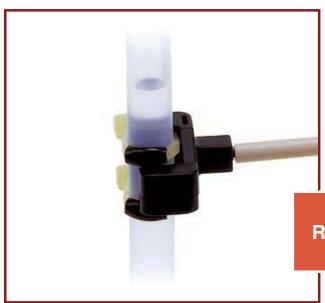
This fiber type sensor is safe to use with volatile materials (SEMI S2 compliant). The PFA (fluorine resin) fiber head makes it ideal for use with chemicals.

# **Technical Specifications**

Applicable amplifiers:	FX-301-F, FX-301P-F
Sensing object:	Liquid
Fiber cable length:	5m (free-cut)
Protective tube length:	3m
Dimensions (WTHTD):	20×30×10mm

Notes: 1) Fluorinert<sup>™</sup> is the worldwide TradeMark of 3M. 2) 5m cable length type (standard: EX-F7⊡ 2m, EX-F6⊡ 3m) is also available.

# Fiber Heads



# FT-F902

**Reliably detect liquid in pipe** 

## **Features**

#### Safe fiber type sensor

Because it is a fiber sensor, it is safe to use in dangerous areas where there is a risk of fire or explosion. It meets the stringent demands for higher safety levels placed by international standards including SEMI S2.

#### Easy to use and reliable detection

Even when shape and thickness of the pipe vary, this sensor uses a method where the beam axis follows the diameter of the pipe, and so, when compared to conventional methods, the shape and thickness of the pipe have no influence on the performance of this sensor.

# Reliable detection not affected by bubbles or droplets

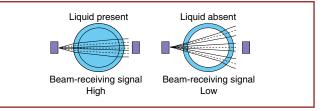
Problems encountered by conventional pipe-mountable sensors, such as bubbles, droplets or liquid leakage, have been solved using the latest optical fiber techniques.

## **Technical Specifications**

Applicable amplifiers:	FX-301-F, FX-301P-F
Sensing object:	Liquid
Applicable pipe diameter:	Outer dia. Ø3.0 to Ø10.0mm
Fiber cable length:	2m (free-cut)
Protective tube length:	1m
Dimensions (W×H×D):	23×17×20mm
Dimensions (W×H×D):	23×17×20mm

#### Worry-free design that doesn't overlook liquid-absent condition and sensor malfunction

When liquid is present in the pipe, the lens effect of the liquid condenses the beam, so that the sensor is in beam receiving condition.





Multifunction optical sensors

# M18-L

### One for all: M18-L Series

**Technical Specifications** 

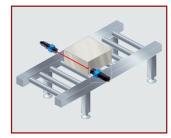
### **Features**

#### Great lineup of 48 models

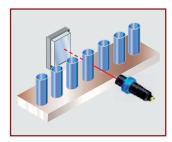
The M18-L series offers all optical functions in an M18 housing. The visible laser light spot makes the sensor simple to align. It is easy to install and requires little space due to its ultracompact size.

- Available types: Thru-beam laser sensor up to 60m, retroreflective type up to 16m, diffuse reflective type up to 350mm
- Complete range of optic functions, laser class 1
- Flat plastic tubular housing for improved versatility, or metal cylindrical housing
- Cable or M12 connection
- NPN or PNP
- Radial and axial versions

# **Typical Applications**



Packaging



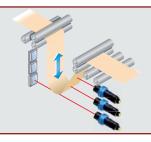
Precise object detection

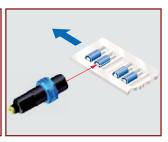
NPN-Output	M18-LT5000- [R]-[M/P]-[J]	M18-LT6000- [A]-[M/P]-[J]	M18-LP0900- [R]-[M/P]-[J]	M18-LP1600- [A]-[M/P]-[J]	
PNP-Output	M18-LT5000- [R]-[M/P]- PN-[J]	M18-LT6000- [A]-[M/P]- PN-[J]	M18-LP0900- [R]-[M/P]- PN-[J]	M18-LP1600- [A]-[M/P]- PN-[J]	
	Thru-	beam	Retrore	eflective	
Sensor type	Radial	Axial	Radial	Axial	
Maximum operation distance	50m	60m	9m	16m	
Sensing range	0 to 50m	0 to 60m	0.1 to 9m	0.1 to 16m	
Sensing object		Metal	, black		
jj	Ø 10	)mm	Ø 5	imm	
Beschaffenheit des Messobjektes	Opa	lque	Opaque, t	ranslucent	
Hysteresis	-				
Response time	333µs				
Output	Max. 100mA				
Emitting element	Red semiconductor laser, 650nm (class 1)			s 1)	
Current consumption without load	Emitter: max. 35mA Receiver: max. 30mA Max. 35mA			35mA	
		Metal version: ni	ckel-plated brass	ed brass	
Material			rsion: PBT PMMA		
Protection		IP	67		
Dimensions	Cable type: M18×89mm	Cable type: M18×77mm	Cable type: M18×89mm	Cable type: M18×77mm	
(H×W×D)	Connector type: M18×93.5mm	Connector type: M18×81.5mm	Connector type: M18×93.5mm	Connector type: M18×81.5mm	
Connection		Cable 2m or M	M12 connector		
Supply voltage		10 to 3	30V DC		
Ambient temperature	Operatio	on: -10 to +50°C	C, storage: -25 to	o +70°C	
Weight	Cable type: Emitter and receiver each approx. 75g		Cable type: approx. 75g (plastic version) or approx. 110g (metal version)		
Weight	Connector type: Emitter and receiver each approx. 25g (meat or type: App (plastic version) or ap (meat type)		or approx. 60g		
[R] = Radial • [A] = Axia [P] = Plastic [M] = Metal • [PN] = PNI [J] = M12 connector					



# **Technical Specifications**

NPN-output	M18-LD0025-R-[M/P]-[J] M18-LD0035-A-[M/P]-			
PNP output	M18-LD0025-R-[M/P]-PN-[J]	M18-LD0035-A-[M/P]-PN-[J]		
Companya	Refle	ective		
Sensor type	Radial	Axial		
Maximum operation distance	250mm	350mm		
Sensing range	0 to 250mm	0 to 350mm		
Spot diameter	0.3mm a	at 50mm		
Sensing object	Paper	, white		
Senaing object	100×100mm	200×200mm		
	Opaque, t	ranslucent		
Hysteresis	<	1%		
Response time	33	Зµв		
Output	Max. 100mA			
Emitting element	Red semiconductor laser, 650nm (class 1)			
Current consumption without load	Max. 35mA			
	Metal version: nickel-plated brass			
Material	Plastic version: PBT Lens: PMMA			
Protection		67		
Dimensions (Ø × L)	M18 ×	81.5mm		
Connection	Cable 2m or M12 connector			
Supply voltage	10 to 30V DC			
Ambient temperature	Operation: -10 to +50°C, storage: -25 to +70°C			
Weight	Cable type: approx. 75g (plastic version), approx. 110g (metal version) Steckertyp: approx. 25g (plastic version), approx. 60g (metal version)			





M18-L

Control of sag

Detection of capacitors

## Options

#### Cables

UZZ81220	UZZ81221	UZZ81250	UZZ81251
2m straight	2m elbow	5m straight	5m elbow

#### Mounting brackets



#### Reflector



# LASER SENSORS

C-100



# **LC-100**

### **Digital Laser Sensor**

### **Features**

#### **Multifunction Optoelectronic Sensors**

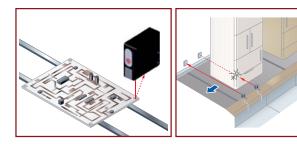
The **LC100 series**, standard  $50 \times 50 \times 15$ mm compact housing, offers all the most advanced optic functions, as well as the universal, available with safety class 1 laser emission. This series offers versions with cable or M12 connection that can be rotated for either straight or right-angle positions. All versions have NPN or PNP output and standard configuration conforming to the EN 60947-5-2 standard. There are 16 types of LC100 available.

## **Typical Applications**

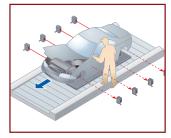
# Positioning of printed circuit Detection of Refrigerators boards

Electronic industry

Packaging industry



Detection of automobiles on conveyers Automotive industry



#### Available in 4 versions

#### Laser through-beam

- Visible class 1 Laser red light emission (typ. 650nm)
- Operating distance up to 60m with highest excess gain
- Resolution better than 6mm at 0.5m and 10mm over 2m
- Very high switching frequency up to 1.5kHz
- Double NO-NC output with NPN or PNP version
- Text input
- Plastic housing with compact dimensions 50×50×15mm

#### Laser polarized retroreflective

- Visible class 1 Laser red light emission (typ. 650nm)
- Operating distance up to 20m
- Resolution better than 10mm
- Trimmer setting for fine sensitivity adjustment
- Very high switching frequency up to 2kHz
- Double NO-NC output with NPN or PNP version
- Plastic housing with compact dimensions 50×50×15mm

#### Diffuse reflective

- Visible class 1 Laser red light emission (typ. 650nm)
- Operating distance 0 to 60cm
- Resolution approx. 0.2mm at 15cm
- Trimmer setting for fine sensitivity adjustment
- Very high switching frequency up to 2kHz
- Double NO-NC output with NPN or PNP version
- Plastic housing with compact dimensions 50×50×15mm

#### **Background suppression**

- Visible class 1 Laser red light emission (typ. 650nm)
- Operating distance 5 to 10cm
- Resolution approx. 0.5mm at 6cm
- Teach-in setting
- Double NO-NC output with NPN or PNP version
- External teach-in

# **Technical Specifications**

IPN-Output	LC-100-TL6000-A-P-[J]	LC-100-PL2000-A-P-[J]	LC-100-DL0060-A-P-[J]	LC-100-BL0010-A-P-[J]	
NP-Output	LC-100-TL6000-A-P-PN-[J]	LC-100-PL2000-A-P-PN-[J]	LC-100-DL0060-A-P-PN-[J]	LC-100-BL0010-A-P-PN-[J	
Sensor type	Thru-beam	Retroreflective	Diffuse reflective	Diffuse reflective with BGS	
Maximum operation listance	60m	20m	600mm	100mm	
Sensing range	0 to 60m	0.1 to 20m	0 to 600mm	50 to 100mm	
Second and the second	Metal	black	Paper	r, white	
Sensing object	Ø 6	mm	200 x 200mm	100 x 100mm	
Detectable target	Opaque	Opaque, translucent	Opaque, t	ransparent	
lysteresis	-	- <1%			
esponse time	Approx. 333µs	Арргох. 250µs 500µs			
utput	Max. 100mA				
mitting element	Red semiconductor laser, 650nm (Class 1)				
urrent consumption	Emitter: max. 35mA Receiver: max. 35mA	Max. 35mA Max. 60mA			
laterial		Enclosure: Plastic			
oteciton		IP	67		
imensions ł×W×D)		Cable type: appro			
connection		Connector type: app	rox. 50×66×15mm /12 connector		
supply voltage			INV DC		
mbient temperature		Operation: -10 to +50°C, storage: -25 to +70°C			
/eight	Cable type: approx. 90g Connector type: approx. 40g				

## **Options**

#### Cables

UZZ81220	UZZ81221	UZZ81250	UZZ81251
2m straight	2m elbow	5m straight	5m elbow

#### Mounting brackets

LC1-ST60	LC1-ST26	LC10-ST62
		<b>I</b>

#### Reflector



# LASER SENSORS

LC-120

# **LC-120**

### **High-performance sensors**

### **Features**

NeW

#### Maximum performance in compact housing

The **LC120 series**, developed in the  $50 \times 50 \times 18$ mm compact plastic housing, offers the maximum performance of optic detection functions for industrial automation.

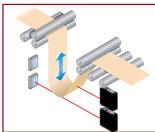
Furthermore, versions with visible red laser emission are available with 5–35cm background suppression and polarized retroreflex reaching more than 20m.

These laser sensors are characterized by a very small light spot as well as a low response time that guarantee excellent detection repeatability, even of very small objects or movements.

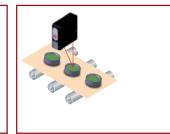
- High-resolution sensors with LED or laser emission
- Background suppression models ranging up to 350mm
- Polarized retroreflex with operating distance of up to 20m
- Plastic housing with compact dimensions of 50×50×18mm
- NPN or PNP double output with standard NO-NC
- Visible class 2 laser red light emission (typ. 658nm)
- Very fast response time less than 200µs
- Very high switching frequency of up to 2.5kHz

## **Typical Applications**

Foil detection



#### Pharmaceutical industry



# **Technical Specifications**

NPN-Output	LC-120-PL2000-A-P-J	LC-120-BL0015-A-P-J	LC-120-BL0035-A-P-J	
PNP-Output	LC-120-PL2000-A-P-PN-J	LC-120-BL0015-A-P-PN-J	LC-120-BL0035-A-P-PN-J	
Sensor type	Retroreflective	ctive Reflective with BGS		
Maximum operation distance	20m	150mm	350mm	
Sensing range	0.3 to 20m	30 to 150mm	50 to 350mm	
Spot diameter	Ø 0.5mm (at 0.5m)	0.2mm (at 60mm)	0,4mm (at 150mm)	
Sensing object	Metal, black Opaque, translucent Ø 6mm	Opa	, white Ique	
Detectable target	Opaque			
Hysteresis	- <1%			
Response time	200µs	200µs 140µs 200µs		
Output	Max. 100mA			
Emitting element	Red semiconductor laser, 645 to 665nm (Class 2)			
Current consumption without load	Max. 30mA			
Material	Enclosure: Plastic			
Proteciton		IP67		
Dimensions (H×W×D)		Connector type: approx. 50×66×18mm		
Connection		M12 connector		
Supply voltage		10 to 30VDC		
Ambient temperature	Оро	eration: -10 to +50°C, storage: -25 to +7	0°C	
Weight		Approx. 40g		
Weight [PN] = PNP • [J] = M12 c	connector	Approx. 40g		

LC-120

\*Reflector not included

## **Options**

#### Cables

UZZ81220	UZZ81221	UZZ81250	UZZ81251
2m straight	2m elbow	5m straight	5m elbow

#### Mounting bracket

LC12-ST50	LC1-ST60	LC1-ST26

#### Reflector



# LASER SENSORS



# LS

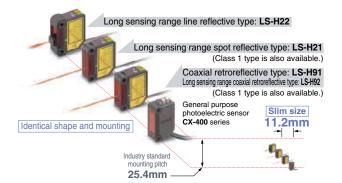
User-friendly, advanced high precision laser sensing!

### **Features**

S

# 4 types of identically sized sensor heads available

They are approximately the same size as general purpose photoelectric sensors, and the mounting method is identical.



# New coaxial reflective type with a long sensing range of 30m

The introduction of the **LS-H92** long sensing range coaxial reflective type sensor means that even longer sensing ranges are now possible.

#### Spot size adjustment

The long sensing range spot reflective type and long sensing range line reflective type have a built-in spot-size adjuster that enables spot size adjustment according to the object for optimal setting.



#### Accurately senses the minutest variations

When sensing at close range or when the target objects are transparent or minute, adjust the sensor receiving sensitivity to one of 3 levels for the optimal setting. In addition, changing the receiving sensitivity will not affect the response time.

#### Easy setting, dual display

Equipped with 2 large 4-digit digital displays. While checking the current light-receiving amount (red display), the optimal threshold value (green display) can be set easily.



#### Wiring and space savings

The quick-connection cables enable reductions in wiring (connector type). The connections and man hours for the intermediate terminal block setup can be reduced and valuable space saved. Also, LS series amplifiers can be connected side-by-side with FX-300 series fiber sensors.



# LASER SENSORS

#### Interference prevention function

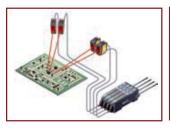
The automatic interference prevention function protects against interference among up to 4 sensors.

#### **Emission halt function**

ser beam can be stopped via external input, e.g. when a spot appears within the visual range of an image processor.

#### **External teaching function**

Teaching can be conveniently per-formed externally for laser sensors installed inside a device. Using the emission halt function, the la-

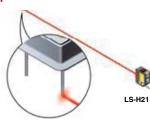






## **Typical Applications**

IC pin check from remote position





Checking protrusion of glass

## **Technical Specifications**

#### Sensor heads

	Coaxial ret	roreflective	Diffuse I	eflective
Туре		Long sensing range type	Long sensing range spot reflective	Long sensing range line reflective
Model no. (Note 1)	LS-H91(F) (-A)(Note 2)	LS-H92(F)	LS-H21(F) (-A)(Note 2)	LS-H22(F) (Note 3)
Sensing range	0.1 to 7m (U-LG) 0.1 to 5m (STD) 0.1 to 3m (FAST/H-SP)	0.2 to 30m (U-LG) 0.2 to 20m (STD) 0.2 to 10m (FAST/H-SP)	30 to 1000mm (U-LG) 30 to 500mm (STD) 30 to 300mm (FAST/H-SP)	30 to 1000mm (U-LG) 30 to 500mm (STD) 30 to 300mm (FAST/H-SP)
Ambient temperature	-10 to +55°C			
Emitting element	Red semiconductor laser, Class 2 (LS-HM: IEC/JIS/GB, LS- HMF: FDA/IEC/JIS) [LS-H91(F)-A, LS-H21(F)-A: Class 1] [Max. output: 3mW or less (LS-H91(F)-A, LS-H21(F)-A: 1 mW or less), Peak emission wavelength: 655nm]			Class 1]
Dimensions (W×H×D)	11.2×31×25mm			
Notes: 1) LS-H conforms to IEC/JIS/GB standards.				

LS-H conforms to IEC/JIS/GB standards. LS-H Conforms to FDA/IEC/JIS standards. 1)

2) LS-H91(F)-A, LS-H21(F)-A: Class 1 type

LS-H22(F) is the set model no. for LS-H21(F) long sensing range spot reflective type sensor head combined with the LS-MR1 lens attachment for line reflective.
 LS-H21(F) appears on the sensor itself.

#### Amplifiers

Туре		Connector (Note)	Cable	
Model no.	NPN output	LS-401	LS-401-C2	
Model no.	PNP output	LS-401P	LS-401P-C2	
Supply volt	age	12 to 24V	DC ±10%	
Output (Output 1, 0	Output 2)	NPN output type: NPN o PNP output type: PNP o	•	
Output ope	ration	Selectable either Light-ON	or Dark-ON, with jog switch	
Response t	time	80µs or less (H-SP), 150µs or less (FAST), 500µs or less (STD), 4ms or less (U-LG), selectable with jog switch		
Sensitivity setting		Normal mode: 2-level teaching/limit teaching/full auto teach- ing/manual adjustment		
		Window comparator mode: teaching (1-level, 2-level, 3- level)/manual adjustment		
j		Hysteresis mode: teaching (1-level, 2-level, 3-level)/manual adjustment		
		Differential mode: 5-level settings		
Digital disp	lay	4 digit (green) + 4 di	git (red) LED display	
Automatic ence preve function		Incorporated [up to four sets of sensor heads can be mounted close together (however, disabled when in H-SP mode)]		
		-10 to +55°C		
Ambient te	mperature	(if 4 to 7 units are mounted close together: -10 to +50°C		
		if 8 to 16 units are mounted c	ose together: -10 to +45°C)	
Dimensions (W×H×D)	6	10×30×75mm		

The cable for amplifier connection is not supplied as an accessory with the con-Notes: nector type amplifier. Make sure to use the optional quick-connection cable listed below.

e): CN-74-C1 (cable length 1m), CN-74-C2 (cable length 2m)
CN-74-C5 (cable length 5m)
e): CN-72-C1 (cable length 1m), CN-72-C2 (cable length 2m)
CN-72-C5 (cable length 5m)

С С

# MARK SENSORS



# **LX-100**

### Introducing the 3-LED mark sensor

## **Features**

\_X-100

#### Equipped with 3 LEDs: red, green and blue

To detect any marking, this sensor is equipped with red, green and blue LED light emitting elements all in one. In addition, it uses a coaxial reflective optics system and realizes high precision sensing when used with a 1/4000 resolution 12-bit A/D converter.



RED

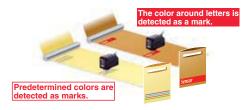
Antomatte calea

#### 2 selectable sensing modes for any application

Mark mode: This sensing mode automatically selects a single color from the 3 R-G-B LEDs to realize an ultra quick 45µs response time. The au-

tomatic optimal LED selection function automatically selects the LED that is most suitable for the sensing. This function is perfect for ultra quick sensing.

**Color mode:** All 3 R-G-B LEDs light up and high precision mark color discrimination occurs using the R-G-B reflective light ratio. This function enables effective detection of films with patterns around the areas of the mark.



# Even beginners can quickly master MODE NAVI operation

The sensor's basic operations are represented by 6 indicator lamps (MODE NAVI). The user can check what mode the sensor is presently in with a quick glance rendering operation simple.

#### Sensing status digitally controllable

The sensing status, displayed numerically, can be verified at a glance. Also, the sensor settings for each type of packing film can be digitally indicated.

#### Direct codes enable settings verification at a glance

The settings for the **LX-100** series sensors are displayed using a 4-digit direct code. Direct codes enable easy settings verification and maintenance by phone.

#### Super simple teaching

Teaching (setting the threshold value) can be effectuated by a super simple operation even in 'Mark Mode' or 'Color Mode'. In addition, because teaching via an operation panel or other external input device is also possible, models can be easily interchanged.

#### Compact design for significant space savings

High precision sensing and multiple functions are provided in a compact  $57 \times 24 \times 38$ mm (W×D×H) body. Cable and plugin connector types are available depending on the equipment used. These sensors can be easily integrated into already existing systems.

12/2008

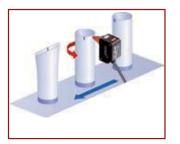
## **Typical Applications**

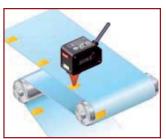
#### Tube positioning

Detects printed marks to align tubes

#### Mark detection

Mark detection of packaging film





## **Technical Specifications**

Тур	be		Cable	Plug-in connector		
Mo	del. no.	NPN output	LX-101	LX-101-Z (Note)		
IVIU	mouel. no.	PNP output	LX-101-P	LX-101-P-Z (Note)		
Se	nsing ra	nge	1053	3mm		
Su	pply voli	tage	12 to 24V	DC ±10%		
Output			NPN output type: NPN open-collector transistor PNP output type: PNP open-collector transistor			
Output operation			Mark mode: Light-ON/Dark-ON (auto-setting on teaching) Color mode: Consistent-ON/Inconsistent-ON (Setting on teaching)			
Re	sponse	time	Mark mode: 45µs or less; color mode: 150µs or less			
Sei	nsitivity	setting	Mark mode: 2-level teaching/full-auto teaching; Color mode: 1-level teaching			
Pro	otection		IP67 (IEC)			
Ambient temperature		mperature	-10 to +55°C			
Emitting element		ement	Combined Red/Green/Blue LEDs (Peak emission wave length: 640nm/525nm/470nm)			
Dimensions (W×H×D)			10×30×75mm			

Note: Mounting cable is not supplied with the plug-in connector type. Please order separately.

# Options

#### Cables

UZZ81220	UZZ81221	UZZ81250	UZZ81251
2m straight	2m elbow	5m straight	5m elbow





**CX-400** 

A full lineup of world standard photoelectric sensors

## **Features**

#### Great lineup of 116 models

The **CX-400** series has a high level of basic functionality and excellent cost performance. Moreover, a wide number of variations means that there is sure to be a sensor that fits your needs.

Туре	Sensing range
Thru-beam (long sensing range)	⟨√ 15m
Thru-beam	<b>10m</b>
Retroreflective (long sensing range)	5m
Retroreflective (with polarizing filters)	3m
Retroreflective (transparent object sensing)	0.1 to 2m
Retroreflective (transparent object sensing)	50 to 500mm
Diffuse reflective (800mm type)	80mm
Diffuse reflective (300mm type)	300 mm
Diffuse reflective (100mm type)	100mm
Diffuse reflective (narrow-view)	70 to 200mm
Adjustable range reflective	20 to 300mm
Adjustable range reflective	15 to 100mm
Adjustable range reflective	2 to 50mm
Adjustable range reflective (small spot)	2 to 50mm

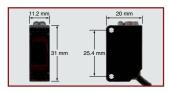
Output	NPN, PNP
Connecting method (Note 1)	Cable type, M8 plug-in connector type, M12 pigtailed type
Cable length of cable type (Note 2)	0.5m, 2m, 5m

Notes: 1) Only the cable type and M8 plug-in connector type are available for the adjustable range reflective type.

 Only the 2m cable length type (standard) is available for the adjustable range reflective type.

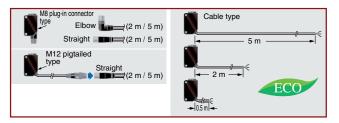
#### Compact size

The sensors are compact in size at  $11.2 \times 31 \times 20$ mm (W×H×D). The mounting pitch is also at the world standard size of 25.4mm (1in).



#### Less processing

M8 plug-in connector type and M12 pigtailed type are available. This contributes to less time spent in setting up. In addition, cable types are available with cable lengths of 0.5m, 2m and 5m. This results in less wastage.



#### Less power consumed

The **CX-400** series sensors achieve a maximum of approx. 55% of the power consumption of conventional sensors. This contributes to preserving the environment.

#### Less resources used

Based on environmental considerations, simplified packaging is used in order to reduce waste.

In addition, the bag is made from polyethylene which produces no toxic gases even when burned.

CX-41□/42□/49□

#### Strong against oil and coolant liquids

The lens material for the thru-beam type, retroreflective type (excluding the CX-48M) and the diffuse reflective type are made of a strong acrylic that resists the harmful effects of coolants. These sensors can be used with confidence even around metal processing machinery that disperses oil mists. The protection mechanism also conforms to IP67 (IEC).

#### Strong against ethanol

#### CX-44□/48□

A strong, ethanol resistant polycarbonate was used for the front and display covers. Safe even for installing near food processing machinery that disperses ethanol based detergents. The protection mechanism also conforms to IP67 (IEC).

#### Strong against interference

The interference prevention function allows two sensors to be precisely mounted close together.

# **Typical Applications**

#### Detecting car on conveyor line

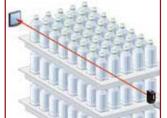
Detecting transparent bottles Detecting shiny material

When beams of at least two out of four The retroreflective sensor reliably desensors are interrupted, the presence of a car is confirmed. The system distin-

guishes a car from a worker even when

he is standing on the conveyor line.

tects transparent bottles containing liquid.



M4-sized FT-B8 thru-beam type fiber offers a long sensing range of 1100mm in combination with long range mode of FX-301. This provides enough span so that large PCBs can also be detected.



The sensor detects the presence or absence of a label by the difference in reflectivity between the label and the base. The sensor projects a visible red spot so that setting is simple.

**Detecting label** 



# CX-400

#### Thru-beam type CX-412□

Strong infrared beam It realizes a 15m long-distance sensing range. Remarkable penetrating power enables applications such as package content detection.

#### Retroreflective typeCX-493□

#### Strongest sensing range in its class

A long 5m sensing range is possible with the red LED type that is easy to align with the beam axis. Can be used for wide automatic door shutters.

Diffuse reflective typeCX-423□

#### Beam axis alignment made easy

These sensors realize a high luminance red LED spot that provides bright visibility enabling the sensing position to be checked at a glance.

Because it has the small spot, approx. Ø2mm, even the minutest object can be accurately detected.



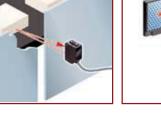


#### Introducing the transparent object sensing type sensor

Our unique optical system and transparent object sensing circuitry provide stable sensing of even thinner transparent objects than the conventional models.







## **Technical Specifications**

		Thru-	beam		Retrore	flective			Diffuse r	eflective	
Туре			Long sensing range	With polari- zing filters	Long sensing range	For transpa sens					Narrow view
Model. no.	NPN	CX-411	CX-412	CX-491	CX-493	CX-481	CX-482	CX-424	CX-421	CX-422	CX-423
model. no.	PNP	CX-411-P	CX-412-P	CX-491-P	CX-493-P	CX-481-P	CX-482-P	CX-424-P	CX-421-P	CX-422-P	CX-423-P
Sensing ra	inge	10m	15m	3m	5m	50 to 500mm	0.1 to 2m	100mm	300mm	800mm	70 to 200mm
Supply vol	tage			12 to 24VDC±10%							
Output				NPN output type: NPN open-collector transistor, PNP output type: PNP open-collector transistor							
Output	operation				Sv	itchable either Li	ght-ON or Dark-	NC			
Response	time			1ms or less							
Automatic ence preve function		Two units of sensors can be mount- ed close to- gether with interference prevention fil- ters. (Sensing range: 5m)	_	Incorporated (two units of sensors can be mounted close together.)							
Protection				IP67 (IEC)							
Ambient te	emperature			-25 to+55°C							
Emitting el (modulated		Red LED	Infrared LED	Red	Red LED		Infrared LED			Red LED	

Note: 0.5m/5m cable length type (standard: 2m), M8 plug-in connector type, and M12 pigtailed type are available.

## **Options**

#### Cables for M8

UZZ80820	UZZ80821	UZZ80850	UZZ80851
2m straight	2m elbow	5m straight	5m elbow

#### Cables for M12

UZZ81220	UZZ81221	UZZ81250	UZZ81251
2m straight	2m elbow	5m straight	5m elbow

# CX-400

#### CX-441/443□

# Can sense differences as small as 0.4mm, with hysteresis of 2% or less

An advanced optical system provides sensing performance that is approx. 2.5 times more precise than conventional models. Even ultra small differences of 0.4mm can be detected accurately.

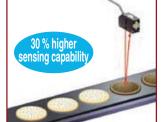
#### 2.5 times the sensing capability: Height differences of as little as 0.4 mm can be detected at a setting distance of 20 mm

#### CX-44□

#### Not affected by color

Both black and white objects can be sensed at almost the same distances. No adjuster control is needed, even when products of different colors are moving along the production line.

Sensing range difference is 1% or less between white non-glossy paper and nonglossy paper (gray) with lightness 5 at a setting distance of 50mm.



### BGS/FGS functions make even the most challenging settings possible!

Background not present When object and background are separated. Background present When object and background are close together.



When the object is glossy or uneven.





## **Technical Specifications**

Туре			Adius	stable range refle	ootivo		
Type		Small spot	Aujus	stable range ren	ective		
Model, no.	NPN output	CX-441	CX-443	CX-444	CX-442		
mouer. no.	PNP output	CX-441-P	CX-443-P	CX-444-P	CX-442-P		
Adjustable range (Note 1)		20 to 5	50mm	20 to 100mm	40 to 300mm		
Sensing range (with white non-glossy paper)		2 to 5	i0mm	15 to 100mm	20 to 300mm		
Supply vol	tage		12 to 24VDC ±10%				
Output	NPN output type: NPN open-collector transistor, PNP output type: PNP open-collector transistor						
Output	operation	Switchable either Detection-ON or Detection-OFF					
Response	time		1ms o	or less			
Sensing m	ode	BGS/FGS functions Switchable with wiring of sensing mode selection input					
Protection		IP67 (IEC)					
Ambient temperature		-25 to+55°C					
Emitting el	Emitting element Red LED (modulated)						

Notes: 1) The adjustable range stands for the maximum sensing range which can be set with the distance adjuster. The sensor can detect an object at a distance of 2mm [CX-444(-P): 15mm,

 Ine sensor can detect an object at a distance of 2mm [CX-444(-P): 15mm, CX-442(-P): 20mm] or more.
 M8 plug-in connector type is also available.

# TRIGONOMETRIC SENSORS



# **EQ-500**

Long range sensing capability up to 2.5m

## **Features**

EQ-500

#### 1m sensing range type EQ-502(T)/512(T)

#### Impervious to variations in color or angle

Due to its advanced optical system, the sensor is not affected by variations in the object's angle or gloss as compared to conventional sensors. Moreover, sensing can be performed at a somewhat constant distance even if the sensing object is black or white.



Note: Sensing range difference is 5% or less between white non-glossy paper and non-glossy paper (gray) with lightness 5 at a setting distance of 2m. [EQ-5M1(T)]

#### Not affected by background objects

Due to the 2-segment photodiode adjustable range system, the sensor does not detect objects outside the preset sensing field; it will not malfunction even if someone walks behind the sensing object, or machines or conveyors are in the background.

#### An easy-to-set adjuster with indicator

Equipped with a 2-turn adjuster with indicator, making it easy to set for short or long distances.

It can function with 24 to 240VAC and 12 to 240VDC. Therefore, almost any power supply anywhere in the world will work.



Multi-voltage type EQ-501(T)/502(T)

#### **Equipped with BGS/FGS function**

We have added a DC-voltage type with NPN and PNP transistor outputs, all in one sensor. Its BGS/FGS function controls any background effects for more stable sensing.

#### New DC-voltage type EQ-511(T)/512(T)

#### **Convenient timer function models**

Types with an ON-delay/OFF-delay timer available. (EQ-5□T) OFF-delay, e.g. useful when the response of the connected device is slow, ON-delay, e.g. useful to detect objects that take a long time to move.

- Operation: ON-delay OFF-delay
  - Timer period: 0.1 to 5sec. (individual setting possible)

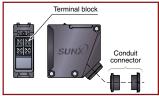


#### Little affected by contamination on lens

Even if the lens surface gets somewhat dirty from dust particles, there is very little change in the operation field, rendering stable and consistent detection even for objects appearing close to the front surface of the unit.

#### **Convenient terminal block type**

Cabling is enabled by way of a terminal block that eliminates waste.



## **Technical Specifications**

		Multi-v	oltage			DC-vo	oltage			
Туре		With timer		With timer		With timer		With timer		
Model. no.	EQ-501	EQ-501T	EQ-502	EQ-502T	EQ-511	EQ-511T	EQ-512	EQ-512T		
Adjustable range (Note)	0.2 to 2.5m 0.2 to 1.0m		0.2 to	o 2.5m	0.2 t	0.2 to 1.0m				
Sensing range (at maximum setting distance)	0.1 to 2.5m		0.1 t	o 1.0m	0.1 to 2.5m		0.1 to 2.5m		0.1 to 1.0m	
Supply voltage	2	24 to 240VAC ±10% o	or 12 to 24V DC ±10	)%	12 to 24VDC ±10%					
Output		Relay co	Relay contact 1a NPN open-collector transistor and PNP open-collector transist			insistor 2 outputs				
Output operation	Switchable either Detection-ON or Detection-OFF									
Response time	20ms or les	s (for EQ-50MT depe	ndent on the setting	timer period)	2ms or	less (for EQ-51MT de	pendent on the setti	ng timer)		
Timer function	Timer function - variable (0.1 to 5sec.) ON-delay/ -		Incorporated with variable (0.1 to 5sec.) ON-delay/ OFF-delay timer	_	Incorporated with variable (0.1 to 5sec.) ON-delay/ OFF-delay timer	_	Incorporated with variable (0.1 to 5sec.) ON-de- lay/OFF-delay timer			
Protection	IP67 (IEC)									
Ambient temperature	-20 to +55°C									
Emitting element (modulated)			Infrared LED (modulated)							
Dimensions (W×H×D)				26×68	×68mm					

Note: The adjustable range stands for the maximum sensing rang which can be set with the distance adjuster. The sensor can also detect an object 0.1m, or more, away.

53

EQ-500

# TRIGONOMETRIC SENSORS



Adjustable Range Reflective Type

**EQ-30** 

Unaffected by color or material, 2m distance adjustable fixed-focus sensing

## **Features**

EQ-30

#### Not affected by object color or background

#### Long sensing range 2m

#### **Compact size**

The EQ-30 saves space, since a miniaturized housing of  $20{\times}68{\times}40mm$  (W ${\times}H{\times}D)$  has been designed for the fixed-focus sensing sensor.

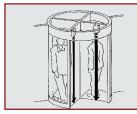
#### Two setting distances are possible: EQ-34W

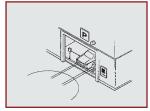
With **EQ-34W**, two sensing distances, Far (Main) and Near (Sub), can be set. Hence, one sensor can suffice where previously two were required.

#### Plug-in connector type (excluding EQ-34W)

Plug-in connector type of the **EQ-30** series can be easily disconnected for replacement. Should a problem occur, anyone would be able to replace the sensor in a minute.

## **Typical Applications**





Object detection

Long distance sensing

Color independent presence sensing

Adjustable range:	EQ-34(-PN): 0.2 to 2m EQ-34W: Far 0.2 to 2m, Near 1 to 2m
Sensing range:	EQ-34(-PN): 0.1 to 2m EQ-34W: Far 0.1 to 2m, Near 0.2 to 2m
Supply voltage:	10 to 30V DC
Output:	EQ-34(W) NPN open-collector transistor EQ-34-PN PNP open-collector transistor
Dimensions (W×H×D):	20×68×40mm

Note: Plug-in connector type (EQ-34-J, EQ-34-PN-J) and 5m cable length type (EQ-34-C5, EQ-34W-C5)(standard: 2m) are also available

## **Technical Specifications**

NPN output	EQ-34 (J)	EQ-34W		
PNP output	EQ-34PN (J)			
Sensor type	Diffuse	Diffuse/double output		
Rated sensing distance	200	200cm		
Sensing range	10–200cm	Near: 10–200cm Far: 20–200cm		
Standard detectable object	White drawing p	paper 20×20cm		
Detectable target	Transparent and opaque material			
Hysteresis	≤10% of measurement			
Response time	Max. 2ms			
Outputs	Transistor max. 100mA			
Emitting diode	Infrared LI	ED 880nm		
Rated current consumption without load	NPN type: 50mA PNP type: 55mA	NPN type: 90mA		
Housing material	Pla	stic		
Protection	IP	67		
Physical size (H×W×D)	68×20	×40mm		
Connection method	2m cable or M1	2 connector (J)		
Operating voltage	10 to 30V DC (±10%)			
Usable ambient temperature.	-20°C t	⊳ +55°C		
Weight	Approx	. 150g		

# TRIGONOMETRIC SENSORS

Triple beam trigonometric area reflective photoelectric sensor



# MQ-W

Very accurate detection by triple beam triangulation sensing method in a compact package

## **Features**

#### Accurate detection

Regardless of color, material, or shape of objects. Area reflective type sensor can detect white or black objects at the same distance. In case of diffuse reflective type, it is difficult to detect objects of various color with the same sensitivity setting. MQ-W area reflective type sensor is useful in these instances.

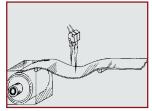
# No-miss operation regardless of backgrounds

Area reflective type sensor does not detect objects beyond the set range.

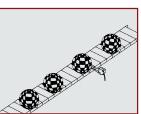
#### Resistant to lens surface soiling

Area reflective type sensor detects the distance by the angle, not the intensity of received light. Even if the lens surface is soiled by dust or any powdery material, there is little variation in sensing range.

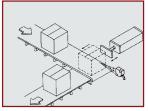
## **Typical Applications**



Distance detection



Color independent detection



Position detection

## **Technical Specifications**

NPN output	MQ-W3A(R)	MQ-W	20A(R)	MQ-W70A		
PNP output	MQ-W3C(R)	MQ-W	20C(R)	MQ-W70C		
Sensor type		Diff	use			
Rated sensing distance	3cm	20	cm	70cm		
Sensing range	2–4cm	4–2	0cm	20–70cm		
Standard detectable		White drav	ving paper			
object	1×1cm	2×2	2cm	7.5×7.5cm		
Detectable target	Trans	sparent and	opaque ma	iterial		
Hysteresis	≤10% of measurem	ent range	≤20% of	measurement range		
Detection frequency		250	)Hz			
Response time		2r	ns			
Output relay		-	-			
Output transistor	1	Max. 100mA	, NPN/PN	þ		
Wavelength of emit- ting diode	51	: 660nm )nm		880nm		
Rated current con- sumption		Max.	30mA			
Housing material		Zinc d	ie cast			
Protection		IP	67			
Physical size (H×W×L)	32×12.6	3×32mm		52×18.6×52mm		
Connection method	2m cable					
Operating voltage	12 to 24VDC (-20%/+25%)					
Usable ambient temperature.		-25°C t	o +55°C			
Weight	Approx	k. 126g		Approx. 235g		



NX5

World-wide usable sensor

## **Features**

NX5

#### Multi-voltage

24 to 240VAC and 12 to 240VDC, suitable for supply voltages all over the world.

#### **High reliability**

The NX5 has IP66 protection. Moderate dust or water splashes do not affect it.

The new hermetically sealed output relay significantly increases its reliability.



Hermetically sealed relay eliminates worries about bad contact

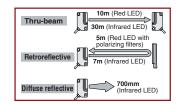
24 to 240VAC±10% or 12 to 240VDC±10%
Relay contact 1c
10ms or less
IP66 (IEC)
-20 to +55°C
18×62×35mm

### Interference prevention

Two sensors operate quite normally even when mounted close together (excluding the 30m thru-beam type sensor).

#### Long sensing range

Most suitable for conveyor lines and parking lot applications.



## **Typical Applications**

#### **Multistoried parking**

Detects if the car is protruding from the elevator door.



#### Golf driving range

The sensor detects the presence of a golf ball. The sensor is multi-voltage type, so that no DC power supply is needed



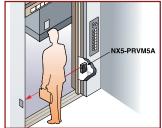
#### Arresting shutter closing

The long sensing range sensor with a visible red beam can be used to control the shutter operation at the gate of a factory.



#### Arresting door closing

The sensor detects a person or an object and prevents the door from closing as long as its beam is interrupted.



				Thru-	beam			Retrore	flective		D'''	
		Туре			Long sen	sing range	With polari	zing filters	Long sens	sing range	Diffuse i	reflective
Item	n	Model no.	NX5-M10RA	NX5-M10RB	NX5-M30A	NX5-M30B	NX5-PRVM5A	NX5-PRVM5B	NX5-RM7A	NX5-RM7B	NX5-D700A	NX5-D700B
Sen	sing range	• •	10	)m	30	)m	0.1 to 5 m	n (Note 1)	0.1 to 7m	(Note 1)	700mm	(Note 2)
Sen	sing object		Ø20							ore opaque or bject (Note 1)		anslucent or ent object
Hyst	teresis						_					of operation ance
	eatability pendicular to	sensing axis)	0.1mm	or less			0.2mm	or less			0.3mm	or less
Sup	ply voltage					24 to 2	40VAC ±10%, c Ripple P-P		C ±10%			
Pow	ver consumpti	on		VA or less 2 VA or less		5VA or less 2 VA or less			2VA c	r less		
			Relay contact	1c								
Out	<b>t</b>		<ul> <li>Switching cap</li> </ul>	pacity: 250VAC								
Out	put		<ul> <li>Electrical life:</li> <li>Mechanical li</li> </ul>	500,000		ng operations (	switching frequer s (switching frequ					
	Output operation	ation	Light-ON	Dark-ON	Light-ON	Dark-ON	Light-ON	Dark-ON	Light-ON	Dark-ON	Light-ON	Dark-ON
	ponse time						10ms					
	eration indicat		_				LED (lights up w		,			
Stab	bility indicator	•		Green LED (lights up under stable light received condition or stable dark condition)								
Pow	ver indicator		- I	-	Red LED (lights up when the power is ON)							
Sen	sitivity adjust	er		sly variable uster	-	_	Continuous adju		_			sly variable Jster
	omatic interfe	rence prevention		l interference on filters	-	_	1	ncorporated (tw	o sensor units o	can be mounted	I close together.	)
	Pollution de	gree					3 (industrial e	environment)				
nce	Protection						IP66					
ista	Ambient tem	•			-20 to +55		idensation or icir			30 to +70°C		
res	Ambient hur						to 85% RH; stor	*				
Ital	Ambient illu	minance		Sur	nlight: 11,000 🖉		ceiving face; inca			light-receiving	ace	
mer	EMC		_	15001/40 fem			50081-2, EN 500	,				
Environmental resistance	Voltage with Insulation re	•	1				and output term een power suppl			,		
Ž	Vibration res		-	201VIS2, OF MO		00					tact terminals	
ш	Shock resist		-				omm amplitude ir prox.) in X, Y and					
Emi	tting element		Bed I ED /	modulated)		(modulated)	Red LED (I				(modulated)	
		(modulated)	neu LED (	<i>,</i>			,		l over (retroroflor			
Material         Enclosure: Polycarbonate; lens: polycarbonate; cover: polycarbonate; front cover (retroreflective type sensor only): acrylic           Cable         0.3mm² 5-core (thru-beam type emitter: 2-core) cabtyre cable, 2m long												
Cable         0.3mm² 5-core (inru-beam type emitter: 2-core) cablyre cable, 2m long           Cable extension         Extension up to total 100m is possible with 0.3mm², or more, cable (thru-beam type: both emitter and receiver)						receiver)						
Cap	e extension		Emitter: 100g a		Emitter: 125g a			nore, cable (III	u-beam type. D			
Weig	ght		Receiver: 140g		Receiver: 140g				140g a	ipprox.		
Acc	essory		Adjusting scr	ewdriver: 1 pc	-	_	RF-230 (reflect Adjusting screv		RF-230 (ref	ector): 1 pc.	Adjusting scre	ewdriver: 1 pc.

Actual sensing range \_\_\_\_\_\_ of the sensor 0.1m 0.328 the Setting range of the reflector 5 m 16.404 ft (NX5-RM7 : 7 m 22.966 ft) Reflector cannot be placed in this range Reflector Sensor Reflector H.

Notes: 1) The sensing range and the sensing object of the retroreflective type sensor is specified for the RF-230 reflector. Further, the sensing range is the possible setting range for the reflector. The sensor can detect an object less than 0.1m away.
2) The sensing range of the diffuse reflective type sensor is specified for white non-glossy paper (200×200m) as the object.
3) If slit masks (optional) are fitted, an object as small as 3×6mm can be detected.
4) In the event that the sensor is to be used at an ambient temperature of -15°C, or less, please contact our office.



CY

Simple mounting with M18 thread

## **Features**

#### M18 thread

This sensor has an M18 thread on the enclosure, which is convenient for mounting.

#### Easy to replace

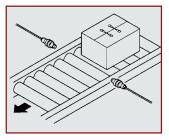
A pigtailed type sensor with connector (CY-I-J) is easy to replace.

Supply voltage:	AC supply type 24 to 240VAC±10% DC supply type 10 to 30VDC
Response time:	AC supply type 20ms or less DC supply type 2ms or less
Test input (emission halt) function:	Incorporated in DC supply type only
Protection:	IP67 (IEC)
Ambient temperature:	-25 to+55°C

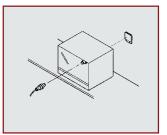
## **Technical Specifications**

Туре			Appearance	Sensing range	Model No.	Supply voltage	Output	
	Thu	-beam		12m	CY-21		NPN open-collector transistor	
	Inru	-beam		12111	CY-21-PN		PNP open-collector transistor	
DC supply type					CY-27		NPN open-collector transistor	
	Retro	preflective		3m	CY-27-PN		PNP open-collector transistor	
		With			CY-29	10 to 30 V DC	NPN open-collector transistor	
		polarizing filters		1.5m	CY-29-PN		PNP open-collector transistor	
	Diffuse reflective			120mm	CY-22		NPN open-collector transistor	
	Dinu	se renective		120mm	CY-22-PN			
	Thru-beam			12m	CY-11A			
	Inru	-beam	<b>-□()□→□()</b> D-	1211	CY-11B			
	Detr	oreflective		3m	CY-17A			
AC supply	neuro	brenective		311	CY-17B	24 to 240 VAC	AC non-contact (thyristor)	
type		With		4.5.0	CY-19A	±10%	output	
		polarizing filters		1.5m	CY-19B	1		
	D:#	se reflective		120mm	CY-12A			
	Dinu	se renective		120mm	CY-12B			

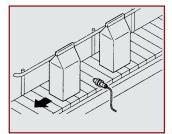
## Typical Applications



Object detection



Position detection



Object detection



# **M18**

Photoelectric sensor basic line

## **Features**

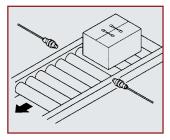
- Basic models available with axial or radial optics
- Versions with NPN or PNP output, cable or M12 connector
- Standard 3-wire connection configuration
- Selectable dark or light ouptut
- Plastic or metal housing

## **Technical Specifications**

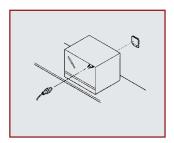
Plastic PNP	M18-T120P-PN(-J)	M18-R020P-PN(-J)	M18-P015P-PN(-J)	M18-D003P-PN(-J)		
Plastic NPN	M18-T120P(-J)	M18-R020P(-J)	M18-P015P(-J)	M18-D003P(-J)		
Metal PNP	M18-T120M-PN(-J)	M18-R020M-PN(-J)	M18-P015M-PN(-J)	M18-D003M-PN(-J)		
Metal NPN	M18-T120M(-J)	M18-R020M(-J)	M18-P015M(-J)	M18-D003M(-J)		
Sensor type	Through-beam	Retroreflective	Retroreflective with polarizing filter	Reflective		
Rated sensing distance	12m	2m	1.5m	30cm		
Standard detectable object		Metal, black	< matt finish			
Detectable target	Ø5mm or more, opaque object	Ø35mm or more, opaque or transparent object	Ø7.5mm or more, opaque or transparent object	Ø5mm or more, opaque or transparent object		
Hysteresis	-	-	-	≤15% of the mea- surement range		
Response time	Max. 2ms		Max. 1ms			
Output transistor		Max. 1	100mA			
Emitting diode	Infrare	ed LED	Red LED	Infrared LED		
Current consumption without load	Emitter: max. 20mA Receiver: max. 25mA		Max. 30mA			
Housing material		Plastic/nickel	-plated brass			
Protection		IP	67			
Physical size (Ø x L)		M18×	57mm			
Connection method	Cable 2m; plug connection (J)					
Operating voltage	10 to 30VDC (±10%)					
Usable ambient temperature		−25°C t	o +55°C			
Weight	Max. 210g		Max. 110g			

## Typical Applications

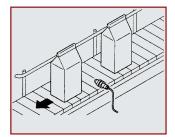
**M18** 



Object detection



Position detection



Object detection



# **EX-10**

The smallest: 3.5mm thick

## **Features**

#### Freely mountable fingertip size

Freely mountable 10×14.5×3.5mm (W×H×D) size (thru-beam, front sensing type). Moreover, easy alignment is possible with the visible red LED beam source.



#### Long sensing range 1m: **EX-19**

#### Operation mode switch type: EX-15 /17

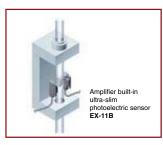
#### Ten times as durable: EX-□-R

Flexible cable on EX-D-R is 10 times as durable as conventional models. It is best suited for moving parts, such as robot arm, etc.

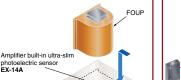
photoele EX-14A

# **Typical Applications**

Detecting the float for a flow meter



Seating confirmation of FOUP



Detecting end of screw supply





EX-19B

#### Slit mask available for EX-13 /17 /19



0 0

OS-EX10-12 OS-EX10-15



OS-EX10E-12

# **Technical Specifications**

Туре			Thru-	Thru-beam				vith operation on bifurcation	Convergent reflective	
Model. no. (Note 1)	EX-11A(-R)	EX-11B(-R)	EX-13A(-R)	EX-13B(-R)	EX-19A(-R)	EX-19B(-R)	) EX-15 EX-17 E		EX-14A(-R)	EX-14B(-R)
Sensing range	150	mm	500	Imm	1	1m		500mm	2 to 25mm (con	v. point: 10mm)
Min. sensing object	Ø1mm opaque object							opper wire ance: 10mm)		
Supply voltage					12 to 24V	DC±10%				
Output				I	NPN open-collecto	r transistor (Note 2	)			
Output operation	Light-ON	Dark-ON	Light-ON	Dark-ON	Light-ON	Dark-ON		ner Light-ON or <-ON	Light-ON	Dark-ON
Response time					0.5ms	or less				
Protection					IP67	(IEC)				
Ambient temperature		−25 to +55°C								
Dimensions (W×H×D)			10×14.5	i×3.5mm			10×14.5×3.5m	m (sensor head)	13×14.5	×3.5mm

Notes: 1) EX-CI-R is flexible cable type. 2) PNP output type is also available. (Excluding flexible cable type, EX-15 and EX-17)



**EX-20** 

Miniature-sized and still mountable with M3 screws

### **Features**

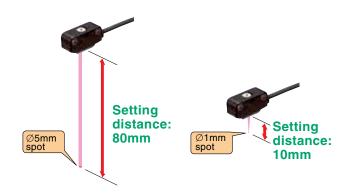
EX-20

#### Long sensing range

The EX-20 series achieves long distance sensing [thru-beam type: 2m, retroreflective type: 200mm (when using the attached reflector), diffuse reflective type: 160mm], despite its miniature size. Hence, it is usable even on a wide conveyor.

#### Clear beam spot using red LED dot light source

The emission area of a dot light source is smaller than that of a conventional LED flat light source, and it is possible to design a high power, narrow beam. Since a red LED dot light source is used, the red beam spot is clearly visible even at a long distance, so that alignment and confirmation of sensing position is easy.



## **Typical Applications**

#### Checking protrusion of wafer Detecting out of position tape Detecting fill-up of parts in

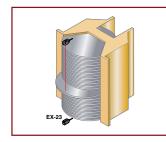
The ultra compact photoelectric sensor EX-23 has a sufficiently long sensing range of 2m. Further, its visible red LED beam makes beam alignment very easy

### feeder cassette

Ultra compact in size with an ample sensing range of 2m, ideal for monitoring tape feeder cassettes that are out of position.

## feeder

The sensor setting can be finely adjusted since a universal sensor mounting bracket, with which the height and the angle of the sensor can be freely adjusted, is available.







# **Technical Specifications**

		Thru-	haam	Retroreflective	Diffuse reflective	Convergen	t reflective	Narrow-view reflective			
Туре		ind Scam		Retroreflective	Diffuse reflective	Diffuse beam Small spot beam		Long distance spot beam			
		Front sensing	Side sensing	Side sensing	Side sensing	Front sensing	Side sensing	Side sensing			
Model. no. Light-ON		EX-21A(-PN)	EX-23(-PN)	EX-29A(-PN)	A(-PN) EX-22A(-PN) EX-24A(-PN) EX-26A(-I		EX-26A(-PN)	EX-28A(-PN)			
(Note 1) Dark-ON		EX-21B(-PN)		EX-29B(-PN)	EX-22B(-PN)	EX-24B(-PN)	EX-26B(-PN)	EX-28B(-PN)			
Sensing rar	nge	1m 2m		30 to 200mm	5 to 160mm	2 to 25mm	6 to 14mm	45 to 115mm			
ochoing rui	ige		2	00 10 2001111		(Conv. point: 10mm)	(Conv. point: 10mm)	40 10 1101111			
Sensing ob	ject	Min. Ø2.6mm opaque object	Min. Ø3mm opaque object	Ø15mm or more opaque or translucent object	Opaque, translucent or transparent object	Min. Ø0.1mm copper wire (Setting distance: 10mm)		Opaque,translucent or transparent object			
Supply volt	age		12 to 24VDC±10%								
Output			NPN output	t type: NPN open-collect	or transistor; PNP output	t type: PNP open-collect	or transistor				
Response t	ime				0.5ms or less						
Protection			IP67 (IEC)								
Ambient temperature -25 to +55°C											
Dimensions	s (W×H×D)			8.2×22×	12.3mm			10×14.5×3.5mm (sensor head)			

Notes: 1) EX-□-PN is PNP output type.



**EX-30** 

A new alternative to fiber sensors

### **Features**

# Can be installed in the same way as standard fibers

The **EX-30** series can be screw-mounted (M4 for thru-beam type, M6 for reflective type) in the same way as standard fiber sensors. This means that they can be inserted into production lines in exactly the same way as conventional high-priced fiber sensors.

# New design solves all weak points of fiber sensors

The **EX-30** series solves all of the difficulties associated with fiber sensors, such as 'Difficulty finding a suitable place for the amplifier', 'Fragility of the fiber', 'Extra space needed because of difficulty in bending the fiber', 'The nuisance of having to use a protective tube to prevent fiber breakages'.

#### 800mm thru-beam type available

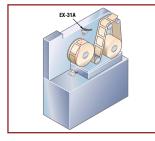
The sensing range is 1.5 times greater than previous models! It also has a sensitivity adjuster to enable compatibility with a wide range of applications.

## **Typical Applications**

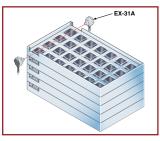
## Detecting quantity of labels in label magazine

#### **Detecting IC height**

Detects the remaining amount of labels by the thickness of the roll.

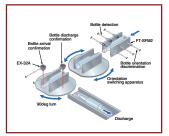






#### **Resin bottle detection**

The **EX-32A** threaded photoelectric sensor confirms the arrival of bottles.



12/2008

# **Technical Specifications**

Туре			Thru-beam		Diffuse	reflective			
. no.	NPN output	EX-31A	EX-31B	EX-33	EX-32A	EX-32B			
PNP output		EX-31A-PN	EX-31B-PN	EX-33-PN	EX-32A-PN	EX-32B-PN			
Sensi	ng range	500	)mm	800mm	5n	nm			
Sensi	ng object	l	Min. Ø2mm or more opaque objec	t	Opaque, translucent	or transparent object			
Supp	ly voltage			12 to 24V DC±10%					
Outpu	ıt	NPN output type: NPN open-collector transistor PNP output type: PNP open-collector transistor							
	Output operation	Light-ON	Dark-ON	Variable (switching method)	Light-ON Dark-ON				
Respo	onse time	0.5ms or less							
Prote	ction	IP67 (IEC)							
Ambi	ent temperature			-25 to +55°C					

Note: 5m cable length type (standard: 2m) is also available [excluding EX-33(-PN)].

# MICRO PHOTOELECTRIC SENSORS







Enables equipment miniaturization and quick construction

## **Features**

#### **Extremely compact**

#### Ultra small type

**PM-24(-R)** achieves an extremely compact size and can contribute to the miniaturization of your equipment.



#### Quick fitting hook-up connector

Easy to maintain connector type models are available. Their exclusive connector is the hook-up connector.

Since only crimping with exclusive pliers needs to be done, cumbersome soldering or insulation is not required.

Further, a connector attached cable (CN-14H-C1/C3) is also available.

#### Equipped with two independent outputs

All models are equipped with two independent outputs—Light-ON and Dark-ON. Hence, one model suffices even if the output is to be used differently, depending upon the location of use.

#### Flexible cable type

Flexible cable is used, which allows repeated bending. It is suitable for use in the moving part of a robot arm.

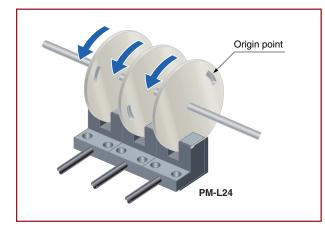
# Quick-connector connections with commercially-available connectors

The connector is built-in, allowing greater space savings. Commercially available general-purpose connectors can be used with some types for improved reliability.

## **Typical Applications**

#### Sensing rotating bodies

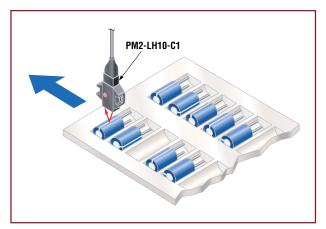
By incorporating a slit in the rotating body, the origin point can be sensed.



#### **Detecting capacitors in tray**

The convergent reflective type sensor reliably detects capacitors in a tray without being affected by their color, characters, marks or glossiness.

PN



## **Technical Specifications**

Туре		Ultra small type		Small type			
туре		With cable	With cable	With con- nector	Built-in con- nector		
Model NPN		PM- <b>□</b> 24(-R) (Note)	PM-[]44	PM54	PM64		
no.	PNP output	PM-24P	PM44P	PM54P	PM64P		
Sensing ra	nge		5mm	(fixed)			
Min. sensir	ng object	0.821× 1.8mm opaque object					
Repeatabil	ity	0.03mm	0.03mm or less 0.01mm or less				
Supply vol	tage	5 to 24VDC ±10%					
Output		NPN output type: NPN open-collector transistor PNP output type: PNP open-collector transistor					
Output	operation	Incorporated with 2 outputs: Light-ON / Dark-ON					
Response	time	Under light incident condition: 20µs or less Under light interrupted condition: 100µs or less (Response frequency: 1kHz or more)					
Emitting el	ement	Infrared LED (non-modulated)					

Note: PM-□24-R is flexible cable type. 3m cable length type (standard: 1m) is also available (excluding flexible cable type and PNP output type).

PM-K44
K = K-Type
L = L-Type
F = F-Type
R = R-Type
U = U-Type

Example:

# MICRO PHOTOELECTRIC SENSORS





# **PM2**

Convergent reflection sensing ensures stable detection

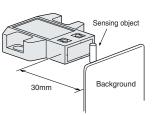
## **Features**

# Stable detection by convergent reflective mode

Stable detection characteristics are obtained since it is a convergent reflective type and senses a limited area.

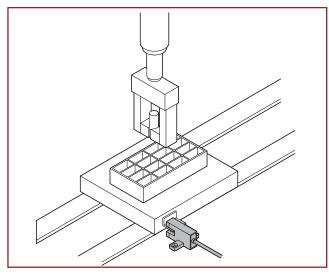
#### Not affected by background

Even a specular background does not affect the sensing performance if the sensor is located 30mm away from it (when directly opposite).



#### Determining the pallet position

Pallet is stopped by sensing the dog.



#### Dark object detectable

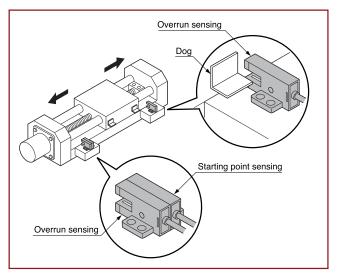
Since the sensor is very sensitive, it can detect even a dark object of low reflectivity.

#### Minute object detectable

A  $\emptyset$ 0.05mm copper wire can be detected at a distance of 5mm.

# Sensing the starting point and overrun of a moving body

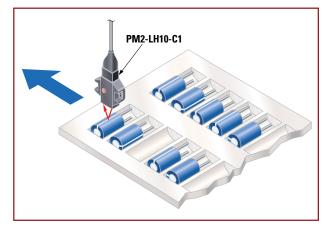
Starting point and overrun is sensed using the dog on the base.



## **Typical Applications**

#### Detecting capacitors in tray

The convergent reflective type sensor reliably detects capacitors in a tray without being affected by their color, characters, marks, or glossiness.



## **Technical Specifications**

			Connector		Cable					
Туре		Top sensing Front sensing (Top sensing)		Top sensing Front sensing		L type (Top sensing)				
Model	Light-ON	PM2-LH10	PM2-LF10	PM2-LL10	PM2-LH10-C1	PM2-LF10-C1	PM2-LL10-C1			
no.	Dark-ON	PM2-LH10B	PM2-LF10B	PM2-LL10B	PM2-LH10B-C1	PM2-LF10B-C1	PM2-LL10B-C1			
Sensing ra	ange		2.5 to 8mm (con	v. point: 5mm) with	white non-glossy pa	aper (15×15mm)				
Min. sensi	ng object	Ø0.05mm copper wire (setting distance: 5mm)								
Repeatabi (perpendic sensing a	cular to		0.08mm							
Supply vo	Itage			5 to 24V	DC±10%					
Output NPN open-collector										
Response time 0.8ms or less										
Emitting e	lement			Infrared LED	(modulated)					

# MICRO PHOTOELECTRIC SENSORS

**NA1-11** 



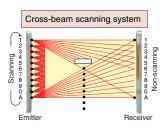
## **Features**

#### Letter or visiting card detectable

Thin objects can be detected by using the cross-beam scanning system.

#### Emitting and receiving element pitch: 10mm

A minimum sensing object size of  $\emptyset$ 13.5mm is realized by using an emitting and receiving element pitch of 10mm.

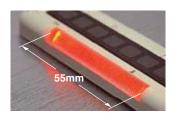


#### Wide area

Though being very slim, it realizes a wide sensing area of 1m length and 100mm width. It is most suitable for object detection on a wide assembly line, or for detecting the dropping of, or incursion by, small objects whose travel path is uncertain.

#### **Clearly visible large indicator**

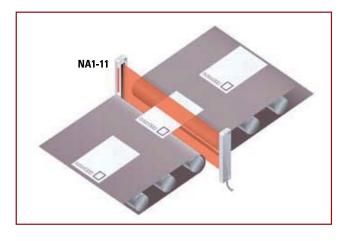
A clearly visible large indicator, having a 55mm width, is incorporated on both the emitter and the receiver.



# **Typical Applications**

#### **Detecting postcards**

NA1-11 can detect thin postcards due to its crossbeam scanning system.

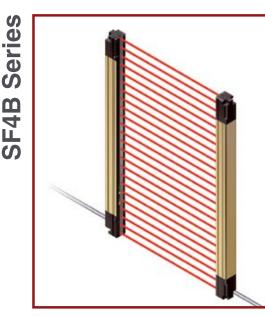


## **Technical Specifications**

Model no.	NA1-11	NA1-11-PN
Sensing height/ Sensing range	100mm/0.17 to 1m (Note 1)	
Element pitch	10mm	
Number of emitting/ receiving elements	11 each on the emitter and the receiver, respectively	
Sensing object	$\varnothing$ 13.5mm or more opaque object (Note 2)	
Supply voltage	12 to 24V DC $\pm 10\%$	
Output	NPN open-collector transistor	PNP open-collector transistor
Ambient temperature	−10 to+55°C	
Dimensions	W30×H140×D10mm	

Notes: 1) The sensing range is the possible setting distance between the emitter and the receiver. The sensor can detect an object less than 0.17m away.
2) Although this product can detect slim objects by using the cross-beam scanning system, the size of the slim object which can be stably detected differs with the setting distance. When this sensor is used to detect slim objects, make sure to confirm stable distance the actual object. detection using the actual objects.

# Light Curtains



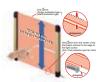
# SF4B

New concepts combining greater safety and higher productivity!

## **Features**

#### 'ZERO' dead zone

The length of the main unit equals the protective height, so that installation is possible in places where space is limited, with no wastage. No dead zone occurs at the joints between light curtains when light curtains are connected in series.



# **3 types available for different workplace conditions**

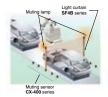


# Same response time of 14ms and constant safety distance

A fast response time of 14ms has been achieved regardless of the number of beam channels, the beam axis pitches and the number of units connected in series. This reduces calculation work required for the safety distances.

#### A muting control function is provided to increase both safety and productivity.

The light curtain is equipped with a muting control function that causes the line to stop only when a human body passes through the light curtain, and does not stop the line when a workpiece passes through.



#### The safety relay unit capability is built into the light curtain, so component costs can be reduced

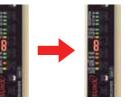
The light curtain has a built-in external device monitoring function (such as for fused relay monitoring) and an interlock function. The safety circuit is constructed so that a separate safety relay unit is not needed, and the control board is also more compact, both of which contribute to lower costs.

#### Reduces malfunction due to mutual interference and extraneous light

The advanced ELCA function used in the SF4-A that has been widely acclaimed by the marketplace has also been adopted into the SF4B in order to suppress mutual interference. In addition, the unique double scanning method and retry processing developed by SUNX greatly reduce malfunctions due to extraneous light.

#### Equipped with a digital error indicator

If an error occurs, details of the error appear on the digital display, so that maintenance can be carried out more quickly.



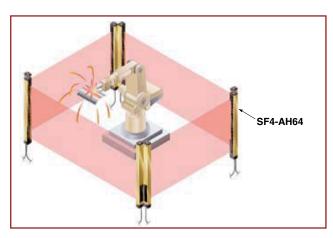
# Universal design that can be used anywhere in the world

The SF4B series combines PNP transistor output and NPN transistor output in a single model. Overseas equipment that uses PNP, replacement with NPN sensors, factories that are positively grounded, and transfer of equipment overseas are all situations where the control circuits for a single model are suitable for use worldwide.

## **Typical Applications**

#### Guarding space around welding robot

The spatter protection hood type perfect for welding devices is also available.



## **Technical Specifications**

Туре	Finger protection type	Hand protection type	Arm / Foot protection type			
Beam pitch	10mm	20mm	40mm			
Operating range	0.3 to 7m	0.3 to 7m 0.3 to 9m (72 beam channels or more: 0.3 to 7m)				
Protective height	230 to 1270mm 230 to 1910mm		230 to 1910mm			
Min. sensing object	14mm or more in opaque object	25mm or more in opaque object	45mm or more in opaque			
Supply voltage	24VDC±10%					
Control output	PNP open collector transistor / NPN open collector transistor (selectable using wiring)					
Response time	OFF response: 14ms or less, ON response: 80 to 90ms					
Dimensions	W282×protective height×D30mm					

Notes: 1) The sensing range is the possible setting distance between the emitter and the receiver. The sensor can detect an object less than 0.17m away.

# LIGHT CURTAINS



# SF2B

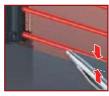
Excellent basic functions at a reasonable price

## **Features**

SF2B

# Unit length = Protective height, 'ZERO' dead zone

Non-wasteful installation is possible, with no dead corners in the sensing width.



End unit

## Seamless structure using an inner enclosure

The internal unit fits into an inner enclosure, so that seams (joints) can be completely eliminated inside the product.



## **Technical Specifications**

Turne	Hand prote	ection type	Arm / Foot protection			
Туре	NPN output PNP output		NPN output	PNP output		
Model no.	SF2B-H□-N	SF2B-H□-P	SF2B-A□-N SF2B-A□-F			
Beam pitch	20r	nm	40	mm		
Operating range		0.2 to	to 13m			
Protective height	168 to 1	912mm	168 to 1912mm			
Min. sensing object	Ø27mm opaque object Ø47mm opaque object					
Supply voltage	e 24VDC ±10					
Control output	NPN output type: NPN open collector transistor					
	PNP output type: PNP open collector transistor					
Response time	OFF response: 15ms or less, ON response: 40 to 60ms					
Ambient temperature	-10 to +55°C					
Dimensions	W28×H protective height×D24mm					

# Also suppresses mutual interference and effects of extraneous light

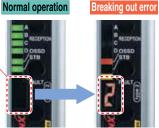
The tried and proven ELCA function suppresses operating errors resulting from mutual interference and the effects of extraneous light, and prevents drops in line efficiency rates from occurring.



# Supports resolution of electrical problems when starting up lines

Equipped with a digital error indicator so that error details can be understood at a glance!

Digital error indicator



# LIGHT CURTAINS



# **SF-C10**

**SF-C10** 

## **Features**

## Supports both PNP and NPN polarities

A single unit can be used for PNP / NPN input switching, reducing the number of parts that need to be registered.

#### **Removable terminal blocks** reduce maintenance time

Removable terminal blocks are used. This reduces the work required for reconnecting wiring during maintenance.



### Metal enclosure with an **IP65 protective structure**

The strong metal enclosure has a built-in safety relay. It has an IP65 protective structure, so that it can be set up individually without needing to be inserted into a control panel.

## Slim design

SF-C13 22.5mm thickness, so can be inserted even into narrow spaces inside panels.

#### Three safety circuit systems packaged into a single unit! SF-C14EX(-01)

Three safety circuit systems, light curtain output circuit, muting control circuit, and emergency stop circuit, are packaged into a single unit. This allows safety to be maintained for different sections of the equipment.

Supply voltage:	24VDC ±10%	
Enabling path:	NO contact 23	
	(SF-C12: NO contact 22)	
Dimensions:	SF-C11 W46×H130×D100mm	
	SF-C12 W127×H67.5×D130mm	
	SF-C13 W22.5×H130×D80.8mm	
	SF-C14EX(-01) W46×H130×D99mm	

## Pressure Sensors



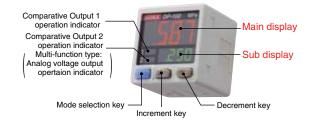
# **DP-100**

A new global standard, dual display

## **Features**

**DP-100** 

# 'Current value' and 'threshold value' can be checked at the same time!



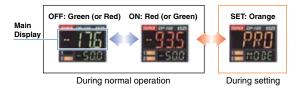
# Dual display allows direct setting of threshold value

Equipped with a 30mm square compact-sized dual display. Because the current value and the threshold value can be checked at the same time, the threshold value can be set and checked smoothly without having to switch screen modes.



## 3-color display (Red, Green, Orange)

The main display changes color according to changes in the status of output ON/OFF operation, and it also changes color while setting is in progress. The sensor status can therefore be understood easily, and operating errors can be reduced.



## **Readable digital display!**

12 segments are used and an alphanumeric display has been adopted. This improves visual checking of letters and numbers.





## **Realizes high performance**

Low pressure type

The low pressure type displays measurements in 0.1kPa at a resolution of 1/2000 and has a response time of 2.5ms (variable up to 5000ms),  $\pm$ 0.5% F.S. temperature characteristics and  $\pm$ 0.1% F.S. repeatability, giving it high performance.

# Copy function reduces man hours and human error

Sensors can be connected to a master sensor one by one, and a copy of the setting details for the master sensor can be transmitted as data to the other sensors. If making the same settings for multiple sensors, this



prevents setting errors from occurring with the other sensors and also reduces the number of changes required to instruction manuals when equipment designs are changed.

## Equipped with auto-reference/remote zeroadjustment functions More precise pressure management is possible with a minimum of effort Multi-function type

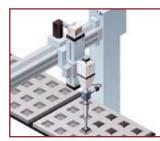
If the reference pressure of the device changes, the auto-reference function partially shifts the comparative output judgment level by the amount that the reference pressure shifts, and the remote zero-adjustment function can reset the display value to zero via external input. These functions are ideal for places where the reference pressure fluctuates wildly, or where fine settings are desired.

## **Typical Applications**

**Confirming suction of** electronic component

#### **Confirming reference** pressure

#### Air-leak test for PET bottles







## **Technical Specifications**

#### Cable types

			Compound	d pressure				
Тур	e			Multi-function				
		For low pressure	For high pressure	For low pressure	For high pressure			
ċ	Asian	DP-101	DP-102	DP-101A DP-102A				
e European North American		DP-101-E-P	DP-102-E-P	DP-101A-E-P	DP-102-E-P			
Mod	North American	DP-101-N(-P)	DP-102-N(-P)	DP-101A-N(-P)	DP-102A-N(-P)			
Rat	ed pressure range	-100.0 to +100.0kPa	-0.100 to +1.000kPa	-100.0 to +100.0kPa	-0.100 to +100.0kPa			
App	plicable fluid		Non-corr	osive gas				
Sup	oply voltage	12 to 24VDC ±10%						
Out	tput	NPN output type: NPN open-collector transistor						
• • •		PNP output type: PNP open-collector transistor						
Res	sponse time	2.5ms, 5n	ns, 10ms, 25ms, 50ms, 100ms, 250ms, 50	0ms, 1,000ms, 5000ms, selectable by key	operation			
Dis	play	4 digits + 4 digits 3-color LCD display						
			Asian: M5 female thread	+ R (PT) 1/8 male thread,				
Pre	ssure port		European: M5 female three	ead $+$ G 1/8 male thread,				
		North American: M5 female thread + NPT 1/8 male thread						
Cor	nnecting method	Connector						
Acc	cessories	CN-14A-C2 (Connector attached cable 2m): 1pc.						
	nensions ×H×D)	30×30×42.5mm						

Note: Types without connector attached cable are also available.

#### M8 connector types

Ture	Stan	dard	Multi-f	unction		
Туре	For low pressure	For high pressure	For low pressure	EX-13B(-R)		
Model. no.	DP-111-E-P-J	DP-112-E-P-J	DP-111A-E-P-J	DP-112A-E-P-J		
Rated pressure range	-100.0 to +100.0kPa	-0.100 to +1.000 MPa	-100.0 to +100.0 kPa	-0.100 to +1.000 MPa		
Applicable fluid		Non-corr	osive gas			
Supply voltage		12 to 24VDC $\pm 10\%$ F	Ripple P-P 10% or less			
Comparative output		PNP open-collector transistor				
Response time	2.5ms, 5r	2.5ms, 5ms, 10ms, 25ms, 50ms, 100ms, 250ms, 500ms, 1000ms, 5000ms, selectable by key operation				
Auto-reference func- tion / Remote zero-adjust- ment function	-	-	Incorporated			
Analog voltage output	-	-	Incorp	orated		
Ambient temperature	-10 to +50°C, Storage: -10 to 60°C					
Pressure port	G1/8 male thread + M5 female thread					
Material	Enclosure: PBT (glass fiber reinforced); LCD display: acrylic; pressure port: stainless steel (SUS303); mounting threaded part: brass (nickel plated); switch part: silicone rubber, M8 connector part: brass • nickel plated (shell)/brass • gold plated (contact)					
Accessories		Unit select	ion plate: 1			

Note: Where measurement conditions have not been specified precisely, the conditions used were ambient temperature +20°C. 12/2008

## PRESSURE SENSORS





# DP2

High-performance Digital Pressure Sensors

## **Features**

## High accuracy, high resolution, high speed

The DP2 series achieves a 2.5ms, or less, response time at a high resolution of 1/1,000. It enables highly accurate sensing with its excellent repeatability and temperature characteristics.

## Clearly visible LED display with 3,5 digits

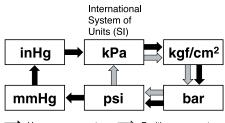
Bright red LED 7-segment display having 3,5 digits, 10mm high. The displayed figures are remarkably noticeable not only in a dark area, but also in a well-lit place.

## Setting with easy key operation

Initialization and threshold value settings are easily done by key operation while seeing the values on the display.

## Seletion from six pressure units

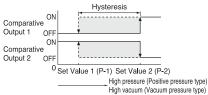
The pressure unit can be selected from six different systems to suit your requirement



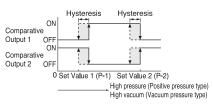
: Vacuum pressure type

## Four output modes enable versatile pressure level control

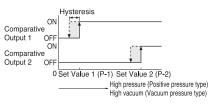
#### 1) Hysteresis mode



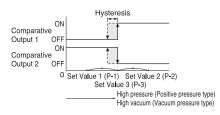
#### 2) Window comparator mode



#### 3) Dual output mode



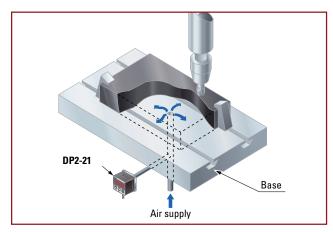
#### 4) Automatic sensitivity setting mode



## **Typical Applications**

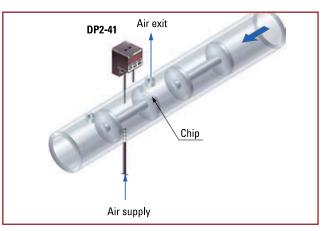
#### Verifying proper workpiece seating

Air is supplied from under the base, and the pressure sensor checks for air leakage from any gap between the base and the workpiece. If there is no leakage, the workpiece is sealed perfectly, but if the air leaks, the seating is improper.



#### **Detecting broken spool**

The pressure sensor detects if a spool is chipped by sensing air leakage in the air-supply system shown below. The DP2 series, providing high accuracy and high resolution, detects even a slight air leakage.



## PRESSURE SENSORS



# DP4

Suitable for panel installation due to new shape

## **Features**

DP4

## Lightweight, compact design

A compact form specifically designed for mounting on an equipment panel.

It uses only half the space of our conventional product and boasts the lightest weight of just 30g (cable excluded).



## Bright, easy to view 2-color digital display

The digital display is a large, easy-to-view, and 2-color digital display. It is also functions as an output indicator as it changes from green to red color when the output turns ON, enabling you to confirm the output status at a glance.

# Supplied with a simple-to-mount panel mounting bracket

A panel mounting bracket (**MS-DP-1**) is enclosed to enable simple mounting of the sensor onto the panel surface, thus contributing to the total cost reduction.

Rated pressure range	DP4-50/50P 0 to -101.3kPa : DP4-52/52P 0 to 1.000MPa DP4-57/57P -100.0 to 100.0kPa
Applicable gas:	Non-corrosive gas
Supply voltage:	12 to 24 V DC%
Output:	DP4-5 PNP open-collector transistor DP4-5 PNP open-collector transistor

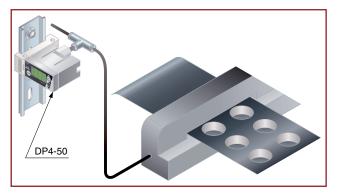
## **Typical Applications**

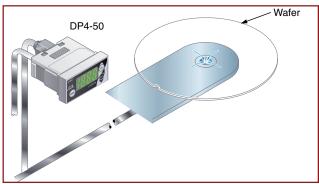
#### Vacuum level confirmation for vacuum moulding

Detects the smallest air leaks from pinholes and other minute imperfections.

#### Confirming suction of wafer

While a wafer is being carried, the pressure sensor checks the vacuum level in the vacuum pad to verify that the wafer is being securely gripped.





## Pressure Sensors



# DP5/DPH

1/1000 second high-speed response

## **Features**

## **Response time 1ms**

Mounting the detachable head close to the detecting section minimizes piping and enables response time of 1ms, as well as greatly decreasing tact time delay. In addition, the ultra small and lightweight design of the head means it can easily be mounted on moving sections.

### Sensor head with operation indicator

The sensor head is also equipped with an operation indicator. Output ON / OFF can be checked on the sensor head, so that it is suitable for checking operation at the suction head.

## Independent use of sensor head possible

## Lightweight, compact design

The controller inherits its lightweight, compact design from the popular **DP4** series of digital pressure sensors. Control panel setup is low cost and requires minimal space.

# Convenient intermediate cable with connector

Intermediate cable with connectors for connecting the sensor head and the controller makes operation and maintenance easier.

## **Typical Applications**

#### IC suction confirmation

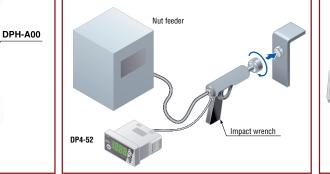
With a light 6g head and a 1ms highspeed response time, it can be used with a high-speed mounter.

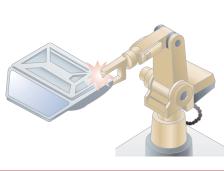
#### Verifying tightening of nut by impact wrench

The pressure sensor senses the back pressure of the impact wrench to verify that the nut is securely tightened.

#### Verifying clamping pressure of welding hand

Since the pressure sensor incorporates two outputs, the clamping pressure can be classified into three levels: low, OK and high.





DP-M



## **Features**

## High accuracy and resolution

Due to differential pressure sensing, the pressure can be set with a high resolution of 0.01kPa.D (1mm H2O.D) over a pressure range of 0 to 2.00kPa.D (0 to 204mm H2O.D) and, moreover, the detection accuracy is within 51% F.S.

## **Bright digital display**

Three bright red 7-segment LEDs, 12mm high, are incorporated in the compact body.

## Simple key setting

Initialization or pressure settings can be easily done with key operation while looking at the display.

# Analogue current output (4 to 20mA) incorporated DP-M2A is also available

Intermediate cable with connectors for connecting the sensor head and the controller makes operation and maintenance easier.

re gas
>
in pipe
D42.3mm

## INDUCTIVE PROXIMITY SENSORS



# **GX-F/H**

GX-F/H

## Industry No. 1\* in stable sensing

Based on a research conducted by SUNX as of August 2007 among equivalent rectangular inductive sensors

## **Features**

## **ENVIRONMENTAL RESISTANCE**

## 10 times the durability! (Compared to previous models)

This sensor has the longest stable sensing range among the same level of rectangular inductive proximity sensors in the industry. It is easy to install the sensor.

- Highly resistant to water or oil!
- Can be installed with ample space
- IP68g\* protective construction

The new integrated construction method used improves environmental resistance performance.

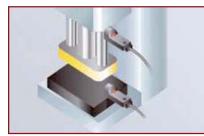
\*The IP68g prevents damage to the sensor by stopping water and oil from getting inside.

### Indicators are easy to see over a wide field of view

A prism with a wide field of view has been developed, thereby greatly improving the visibility of the operation indicators.

## **Typical Applications**

Checking up/down operation of compact molding equipment



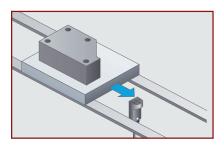
Shock resistance: 5000G

#### Sensing presence of metallic objects



Vibration resistance: 500Hz

#### **Positioning metal**



# GX-F/H

Model no.	GX-F8A(I)	GX-F8B(I)	GX-F8A(I)-P	GX-F8B(I)-P	
	GX-H8A(I)	GX-H8B(I)	GX-H8A(I)-P	GX-H8B(I)-P	
	GX-F12A(I)	GX-F12B(I)	GX-F12A(I)-P	GX-F12B(I)-P	
	GX-H12A(I)	GX-H12B(I)	GX-H12A(I)-P	GX-H12B(I)-P	
Maximum operation distance (Note 1)		2.5mm ±	8% <b>GX-</b> □8		
Max. operation distance (Note1)	4.0mm ±8% <b>GX-</b> □ <b>12</b>				
Supply voltage	12 to 24VDC ±15% Ripple P-P 10% or less				
Current consumption	15mA or less				
Output	Residual voltage: 1V or less (at 10	PNP open-collector transistor			
Protection	IP68 (IEC), IP68g (JEM) (Note 2, 3)				
Temperature characteristics	Over ambient temperature range -25 to +70°C: Within ±8% of sensing range at 23°C				
Net weight	Front sensing type: 15g approx., top sensing type: 20g approx.				
Material		Enclosure: PBT, Ind	icator part: polyester		

Notes: 1)The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object. The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.
2) SUNX's IP68 test method

a) Immerse at 0m below 0°C water surface and leave for 30min. Then, immerse at 0m below +70°C water surface and leave for 30min.
b) Regard the heat shock test in a) as one cycle and perform 20 cycles.
c) Leave in water at a depth of 1m for 500 hours.
d) After tests a) to c), insulation resistance, voltage withstandability, current consumption, and sensing ranges must meet the standard values.
3) If using the sensor in an environment where cutting oil droplets splatter, the sensor may deteriorate due to added substances in the oil.

**Technical Specifications** 

## INDUCTIVE PROXIMITY SENSORS



## **Features**

## Low price

The GL series satisfy the need for a low price inductive proximity sensor. It is recommended to large volume users for cost reduction.

## Extremely small



Mountable in a tight space as the sensor is just  $6 \times 6 \times 19$ mm in size. It is suitable for being integrated into a machine.

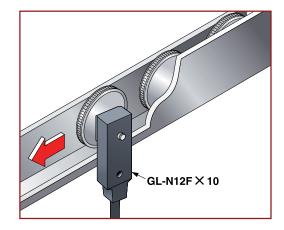
## Wide variety

DC 3-wire type (NPN, PNP)/DC 2-wire type, front sensing type/top sensing type, normally open type/normally closed type, as well as different frequency type which allows close mounting of sensors, etc., are available.

## **Typical Applications**

#### Detecting passing coins in game machine

The inductive proximity sensor detects coins passing by. Since there is no contact, it features high reliability and long life.



## **Technical Specifications**

Model no.	GL-6□	GL-8/8U□	GL-N12	GL-18H□	GL- 18HL□
Maximum operation distance	1.6mm ±15%	4 ±0 5mm		5mm ±10%	12mm ±10%
Supply voltage		12 to 24VDC		10 to 3	30VDC
Output (Note 2)	NPN open-collector transistor (GL-8U□ Non-contact DC 2-wire type)				
Protection	IP67 (IEC), IP67g (JEM) (except GL-8/8U□ and GL-N12□)				
Dimensions	□6×19mm	Front sensing type: W8×H24× D7.4mm Top sensing type: □8×D26mm	Front sensing type: W12×H27.4 ×D7.1mm Top sensing type: W12×H13× D27.4mm	□18×[	D28mm

Notes: 1): 5m cable length type (standard: 1m) is also available (except GL-8H/18HL□). 2): PNP output type is also available for GL-N12□.

# Measurement Sensors



# **GP-X**

High-speed sampling 25µs and high resolution 0.02%

## **Features**

GP-X

We have realized a 25µs (40,000 times/sec.) ultra high sampling speed

These devices boast 0.07% F.S./7C temperature characteristics

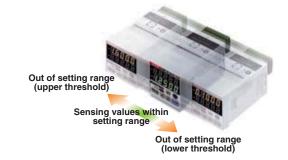
They perform with a  $\pm 0.3\%$  F.S. linearity for stainless steel and iron

Because they perform with a  $\pm 0.3\%$  F.S. linearity, they can be used for sensing stainless steel and iron, enabling precise measurements not affected by the workpiece's material.

Intelligent monitor GP-XAiM (optional) optimal for collecting and analyzing measurement data

# The 5-digit, dual, 2-color digital display offers great visibility

If the measurement results fall within the setting range (GO), they will appear on the lower digital display in green. If they are out of range (HI, LO), they will be displayed in the upper digital display in orange. The display position and color change permit accurate visibility even for momentary changes.



## **Technical Specifications**

#### Sensor heads

Model no.	GP-X3SE GP-X5SE GP-X8S GP-X10M GP-X12ML G				GP-X22KL	
Sensing range	0 to 0.8mm 0 to 1mm		0 to 2mm	0 to 2mm	0 to 5mm	0 to 10mm
Standard sensing object:	Stainless steel (SUS304)/iron sheet 60×60×1mm					
Ambient temperature	-10 to +55°C					
Dimensions (mm)	Ø <b>3</b> .8×17	Ø5.4×17	Ø8×17	M10×17	M12×21	Ø22×35

#### Controller

Set model No.	NPN output type GP-XC□, PNP output type GP-XC□-P				
Supply voltage	24VDC±10%				
Resolution	(64 times average processing): GP-XC3SE/XC5SE 0.04% F.S. GP-XC8S/XC10M/XC12ML/XC22KL 0.02% F.S.				
Analog voltage output:	Output voltage 15 to +5V				
Comparative outputs (HI, GO, LO)	GP-XC NPN open-collector transistor GP-XC PPNP open-collector transistor				
Dimensions (mm)	W48×H48×D83mm				

## Laser Analog Sensors



#### Laser Displacement sensor

Ultra high-speed & stable measurement for a variety of measurement objects

## **Features**

### 100µs of sampling rate is now available

The most amazing, ultra high-speed sampling in the industry has now been achieved for displacement sensors utilizing linear image sensors, thus enabling ultra high-speed measurement of rotating, vibrating and moving objects.

## Resolution of 1 $\mu$ m, linearity of ±0.1% F.S.

Now available with ultra-precise 1µm resolution measurement capability (HL-C105B-BK, HL-C105F-BK, HL-C105B, HL-C105F) and a linearity of  $\pm 0.1\%$  F.S. (for all models).

## Touch panel operation, easy and compact

A variety of setting and measurement data can be displayed easily (optional).



# High accuracy measurement is now possible, unaffected by the surface condition of the detected object

All deficiencies inherent in the conventional PSD sensing method have now been completely solved. Whereas the PSD method measures position information from the center of gravity of the total light quantity distribution of the light spots connected along each light element, the linear image sensing method measures the peak position values for the light spots themselves. This advance now makes high-precision measurement possible, regardless of the surface condition of the object, whether for metal hairline surface cracks or for non-reflective surfaces, e.g. black rubber.

## Two sensor heads can be connected! Reduces costs and saves space

## Controller compact and front connection reduces setup space

HL-C1

The ultra compact controller with dimensions of

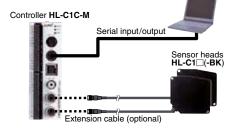
W40×H120×D74mm requires extremely little space for installation. Adhesive installation is also possible. Furthermore, the cables can be connected directly or to a removable terminal board, so that all connections come from the same direction in order to further save space.



## Equipped with serial input/output

An RS-232C interface for serial input and output is provided so that settings can be retrieved and saved.

Measurement values can also be retrieved.



# FDA standards conforming types are available

# Special version for measurement of raw and completed rubber tire

The **HL-C1** series has added a new line of tire measuring specialized versions for tire making processes.

The high-powered 5mW type enables high accuracy and stable measurement of raw tires and completed tires which were previously considered difficult to measure.

# HL-C1

## **Typical Applications**

#### Measuring glass substrate thickness

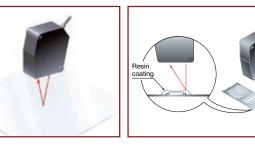
The HL-C1 series specular reflective type realizes stable distance measurements even for specular and transparent objects.

#### Detecting the presence of the resin coating

The HL-C1 series detects translucent resin coating.

#### Measuring the eccentricity of metal shaft

By using the filter function, it can quick-ly and stably measure even workpieces with tiny scratches.





## **Technical Specifications**

#### Sensor heads

Ture	Diffuse r	eflective	Specular reflective			
Туре	General propose High accuracy		General propose	High accuracy		
Model no. (Note 1)	HL-C108B(F)-BK	HL-C105B(F)-BK	HL-C108B(F)	HL-C105B(F)		
Measurement center distance	85mm	85mm 50mm		46mm		
Measuring range	±20mm	±20mm ±5mm		±4mm		
Resolution (Note 2)	2µm 1µm		2µm	1µm		
Linearity	±0.1%F.S.					
Emitting element	Red semiconductor laser, Class 2 (class II for FDA standards con- forming type)(IEC/JIS standards conforming type: IEC / JIS, FDA standards conforming type: JIS / IEC / FDA)(Max. output:					
	1 mW, Peak emission wavelength: 685 nm)					
Beam diameter	100×140μm 70×120μm approx. approx.		100×140µm approx.	70×120μm approx.		
Protection	IP67 (excluding connector)					
Ambient temperature	e 0 to +45°C					
Dimensions (W×H×D)	26.6×82×87mm					

#### Controller

Model no.		HL-C1C-M
Connectable sensor head		Max. 2 sensor heads
Supply voltage		24VDC±10%
Sampling rate		Selectable from 100µs/144µs/200µs/255µs/332µs/498µs/1000µs
Analog	Voltage	Output voltage $\pm 5$ V/VS, Output current: Max. 2mA Output impedance: $50\Omega$
output	Current	Output current: 4 to 20mA/F.S., Load resistance: $250\Omega$ or less
	Output range	Voltage: 110.9 to +10.9V, Current: 0 to 29.5mA
Judgment outputs (01, 02)		Photo-MOS relay
Average number of samples		OFF, 2 to 32,768 cycles (switching in 16 steps)
Ambient temperature		0 to +50°C
Dimensions (mm)		W40×H120×D74

Notes: 1) HL-C10 B(-BK) is IEC/JIS standards conforming type.

 HL-C10LlE(-BK) is IEC/JIS standards conforming type.
 HL-C10LE(-BK) is FDA standards conforming type.
 Where measurement conditions have not been specified precisely, the conditions used were as follows: supply voltage 24V DC, ambient temperature +20°C, sampling rate 100µs, average number of samples: 256, measurement center distance, object measured is made of white ceramic (an aluminum vapor deposition surface reflection mirror was used with specular reflective type). Linearity also depends upon the characteristics of the object being measured

## DISPLACEMENT SENSORS



# HL-C135C-BK10 HL-C1C-M-WL

Superlative wide-range measurement with the small head

## **Features**

### Measures wide changes over long ranges

The long-range and wide-range capabilities over **350mm**  $\pm$ **200mm** allow large changes to be measured. Even if the object's position changes, there is no need to change the sensor head settings or position.

# High speed and high precision even over long and wide ranges

High-speed and high-precision measurement is possible with high-speed sampling of **100\mus** at a resolution of **10\mum** and a linearity of  $\pm$ 0.1% F.S.



#### Sensor heads

Measurement center distance	350mm
Measuring range	±200mm
Emitting element:	Red semiconductor laser, Class 3B (IEC/JIS)
Beam diameter:	400×200μm approx.
Dimensions (mm)	W48×H48×D83mm
Controller	Specifications are the same as for the HL-C1C-M controller on the previous page.

## **Typical Applications**

## Measuring brake disk thickness

#### Inspecting tire form

thickness Ultra high speed and high precision

measurements of brake disk thickness.

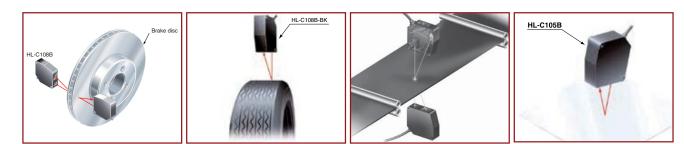
High precision measurement of object surface irregularities on black rubber or other low reflected light intensity sensing object.

#### Measuring the thickness of rubber sheet

By using the filter function, it can quickly and stably measure even workpieces with tiny scratches.

## Measuring glass substrate thickness

The HL-C1 series specular reflective type realizes stable distance measurements for even specular and transparent objects.



## LASER ANALOG SENSORS







A high-functionality intelligent controller

## The small sensor head

The most compact size and yet the highest level of performance in their class. These sensors save space.

### **Resolution of 4µm**

A high resolution of  $4\mu m$  (at an average 64 cycles) allows high-precision positioning and size judgment.

## High-precision measurement even of minute differences in light intensity

The sensors are sensitive to minute differences in light intensity, so that they can judge even the opacity of glass and turbidity of liquids. In addition, the amount of light received can be displayed as a percentage to allow you to determine permeation rates.



Distinguishing opacity of glass

## **Technical Specifications**

#### Sensor heads

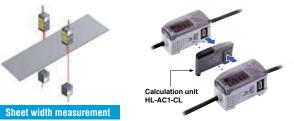
Туре		Beam diameter Ø1mm type		Sensing width 5mm	Sensing width 10mm type
Mod	el no. (Note 1)	HL-T1001A(F)		HL-T1005A(F)	HL-T1010A(F)
Sen	sing range	0 to 500mm	500 to 2000mm	500	)mm
Sen	sing width	Ø1mm	Ø1 to Ø2.5mm	5mm	10mm
Min. obje	. sensing ect	Ø8µm opaque object	Ø50µm opaque object	Ø0.05mm opaque object	Ø0.1mm opaque object
Repeatability (during the state in which light is half blocked)		4µm (Note 2)	_	4µm (I	Note 2)
	ear output plution	4µm (Note 2)	-	4µm (I	Note 2)
Ambient temperature		0 to +50°C			
nent	IEC/JIS standards		or laser, Class 1 (IEC 1A(F): 0.2mW), emis		
Emitting element	FD standards conforming type	Red semiconductor laser, Class 2 (FDA) [modulated, max. output 0.35mW (HL-T1001A(F): 0.2 mW), emission peak wavelength: 650nm] (IEC/JIS: class 1)			

Notes: 1) HL-T10MA is IEC/JIS standards conforming type. HL-T10MF is FDA standards conforming type.

With an average sampling rate of 64 times.

## Calculations for 2 sensors are possible

The calculation unit (optional) just needs to be connected between the two controllers to enable calculations (addition and subtraction) to be carried out for two sensors. No digital panel controller is needed.



# FDA standards conforming types are available

FDA standards conforming types, most suitable for equipment used in the USA, are now available (FDA: class II, IEC/JIS: class 1).

#### Controllers

Туре	NPN output	PNP output	
Model no.	HL-AC1	HL-AC1P	
Supply voltage	12 to 24VDC ±10%		
Measuring cycle	150	Dμs	
	Current / voltage output switchable		
Linear output	<ul> <li>During current output: 4 to 20mA/F.S., max. load resistance 300Ω</li> <li>During voltage output: 54V/F.S., output impedance 100Ω (In the monitor focus function, it can also be set at 55V, 0 to 5V, etc.)</li> </ul>		
Temperature characteristics	±0.2% F.S./°C		
Settable average sampling rate	1 / 2 / 4 / 8 / 16 / 32 / 64 / 128 / 256 / 512 / 1024 / 2048 / 409		
Judgment output (HIGH, PASS, LOW)	NPN open-collector transistor PNP open-collector transistor		
Ambient temperature 0 to +50°C		-50°C	
Dimensions (mm)	W30×H34.3	3×D64.3mm	

## IONIZERS

Ultrathin Type Ionizer

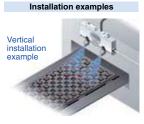


Nozzle angle adjustment and joint layout can be selcted as desired

## **Features**

## Nozzle angle adjustment mechanism

The angles of the two nozzles can be adjusted within a range of approximately 190° by screwing down the ends of the nozzles. After adjusting the angle, turn the ends of the nozzles to tighten them and secure them at that angle. This allows the nozzle angles of the ER-VW to be adjusted easily after installation.







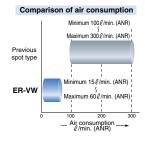
## Compact and ultrathin design

The thickness of the unit is 18.9mm. Even so, the nozzle angles can be adjusted, so that they can still be installed in places where there are space restrictions, such as inside other equipment or along several adjacent production lines.

## Minimum air consumption $15\ell$ /min. (ANR)

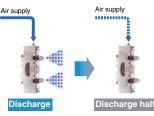
 $\rm ER-VW$  can utilize air flow levels starting from a minimum of 15  $\ell/min.$  Because the amount of air consumed is so low, the

loads placed on air supply equipment can be reduced and costly clean air can be used much more economically.



## Air supply monitoring function

This function causes discharging to stop automatically if the supply of air drops below a certain pressure. Notification of this is given when the AIR indicator lights up and the discharge output (DSC) turns off. This prevents objects which are not charged

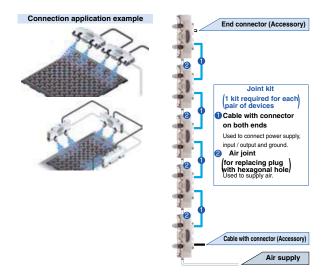


from being overlooked when the air supply has been stopped.

## Easy connection possible

The joint kit (optional) can be used to connect up to a maximum of 5 ER-VW units. The air supply part is connected via quick connection joints, and the power supply and input/output signals can also be connected easily using connection cables with connectors at both ends.

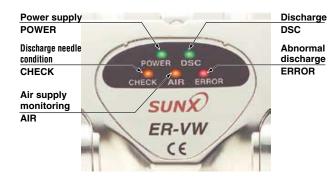
Multiple ER-VW units can be connected to provide charge removal layouts that suit the target equipment.





## Functions to support accurate charge removal

In addition to the air supply monitoring function, the ER-VW is equipped with the following functions to ensure accurate charge removal.



Discharge nait function	: Uses external input to forcibly stop discharge.
Check function:	Uses the CHECK indicator and output to notify the operato when it is time to clean or replace the discharge needle.
Abnormal discharge monitoring function:	Uses the ERROR indicator and output to notify the operator when a problem with discharge occurs, and stops discharge. It can be canceled by means of reset input.
Discharge output:	Output is ON during discharging. This lets you check when discharging is being carried out.
Check output:	Output turns ON when the discharge needle is dirty
Error output:	Output turns OFF when there is a problem with discharging (normally it is ON). It also allows you to check the power supply to the ionizer.

## **Typical Applications**

#### Removing charge during pickup from dicing type

Ideal for preventing damage to devices from static electricity.

#### Removing charges from surfaces of CDs / DVDs

Adjustment of the nozzle angle allows the charge removal area to be laid out in accordance with the position of the object.

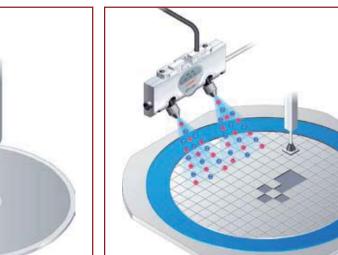


## **Technical Specifications**

Туре		Spot type	
Model no.		ER-VW	
Charge removal time $(\pm 1,000V \rightarrow \pm 5100V)$		1 sec. or less (Note 1)	
Ion balance		Within ±15V (Note 1)	
Supply voltage		24VDC ±10%	
Output	Check (CHECK) Error (ERROR) Discharge (DSC)(Note 2)	NPN open-collector transistor	
Ambient temperature		0 to +55°C	

Notes: 1) A typical sample applied with a supply voltage of 24V, a distance of 100mm from the front surface of the air flow outlet and a pressure of 0.25MPa (measured on a sample left in the atmosphere at a relative humidity of 65% RH or less for 24 hours or more).

2) 'DSC' is the abbreviated symbol for 'DISCHARGE'.



IONIZERS



**ER-V** 

Ultra compact high-perofrmance ionizer

## **Features**

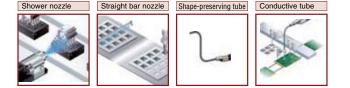
### **Produces excellent ion balance**

The adoption of high-frequency AC method allows extremely stable ion balance to be achieved. Because the ion balance is not affected by the pressure of air supplied or by the setup distance, no troublesome adjustments are required after setup.

### High performance with no controller needed

A full range of functions have been provided with full consideration given to ease of use in the workplace. No separate controller is needed.

## Nozzle variations can be selected to suit the application



# Ultra compact design accurately removes charges of objects even from narrow spaces

The main unit is merely  $109 \times 27 \times 28$ mm, so it can easily be combined with other devices and also be installed as an addon. Furthermore, the high-voltage power supply is built-in, so no extra space is required except for the ionizer itself.



It can be installed in places where the conventional bar type cannot, so it can be placed closer to the object for more accurate charge removal.

Туре		Spot type
Model no.		ER-VS01
Charge removal time $(\pm 1000V \rightarrow \pm 5100V)$		1 sec. or less (Note 1)
Ion balance		Within ±15V (Note 1)
Supply voltage		24VDC ±10%
Check (CHECK) Error (ERROR)		NPN open-collector transistor
Ambient temperature		0 to +55°C

Note: A typical sample applied with a supply voltage of 24V, a distance of 100mm from the front surface of the air flow outlet and a pressure of 0.25MPa while the shower nozzle is in use (measured on a sample left in the atmosphere at a relative humidity of 65% RH or less for 24 hours or more).

## **Typical Applications**

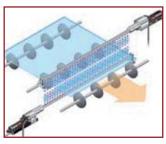
Change removal and dust removal of lenses







Charge removal of FPD glass surfaces



# ELECTROSTATIC SENSORS





# EF-S1

Constantly checks static electricity in process lines

# Maintains and regulates product quality by eliminating static electric damage

The static electricity that can build up in various places in a process line can be monitored constantly, so that abnormalities can be prevented before they occur. This makes it possible to determine if damage or malfunctions are being caused by static electricity, so that stable product quality can be maintained.

## **Reduces man hours for ionizer inspections**

The de-ionizing effectiveness of ionizers can be understood in real-time, so that things such as ionizer damage and the replacement period for worn components can be checked objectively, reducing the number of man hours required for inspection and testing.

#### Sensor head

Туре.	Spot type
Model no.	EF-S1HS
Sensing range	8.0 to 20.5mm (51kV range) 21.0 to 40.5mm (52kV range

#### Controller

Туре	Spot type
Model no.	EF-S1C
Supply voltage	24VDC ±10%
Display range (Measurement range)	11,000 to 1000 (51kV range) 12,000 to 2000 (52kV range)
Judgment output	NPN open-collector transistor
Analog output	Output voltage 1 to 5V Output impedance 100Ω approx.

## **Typical Applications**

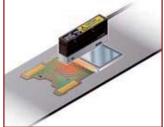
Measuring surface potential when removing BG sheets



Measuring static electric charges in lead frames



Measuring frictional electrification of LCD modules





## Panasonic Electric Works

#### Please contact our Global Sales Companies in:

-		
Europe		
Headquarters	Panasonic Electric Works Europe AG	Rudolf-Diesel-Ring 2, 83607 Holzkirchen, Tel. (08024) 648-0, Fax (08024) 648-111, www.panasonic-electric-works.com
Austria	Panasonic Electric Works Austria GmbH	Rep. of PEWDE, Josef Madersperger Str. 2, 2362 Biedermannsdorf, Tel. (02236) 26846, Fax (02236) 46133, www.panasonic-electric-works
	PEW Electronic Materials Europe GmbH	Ennshafenstraße 30, 4470 Enns, Tel. (07223) 883, Fax (07223) 88333, www.panasonic-electronic-materials.com
Benelux	Panasonic Electric Works	De Rijn 4, (Postbus 211), 5684 PJ Best, (5680 AE Best), Netherlands, Tel. (0499) 372727, Fax (0499) 372185,
	Sales Western Europe B.V.	www.panasonic-electric-works.nl
Czech Republic	Panasonic Electric Works Czech s.r.o.	Průmyslová 1, 34815 Planá, Tel. 374 799 990, Fax 374 799 999, www.panasonic-electric-works.cz
France	Panasonic Electric Works	Succursale Française, 10, rue des petits ruisseaux, 91370 Verrières le Buisson, Tél. 01 60135757, Fax 01 60135758,
	Sales Western Europe B.V.	www.panasonic-electric-works.fr
Germany	Panasonic Electric Works Deutschland GmbH	Rudolf-Diesel-Ring 2, 83607 Holzkirchen, Tel. (08024) 648-0, Fax (08024) 648-555, www.panasonic-electric-works.de
Hungary	Panasonic Electric Works Europe AG	Magyarországi Közvetlen Kereskedelmi Képviselete, 1117 Budapest, Neumann János u. 1., Tel. 06 1 482 9258, Fax 06 1 482 9259,
		www.panasonic-electric-works.hu
Ireland	Panasonic Electric Works UK Ltd.	Dublin, Tel. (01) 4600969, Fax (01) 4601131, www.panasonic-electric-works.co.uk
Italy	Panasonic Electric Works Italia s.r.l.	Via del Commercio 3-5 (Z.I. Ferlina), 37012 Bussolengo (VR), Tel. (045) 6752711, Fax (045) 6700444, www.panasonic-electric-works.it
	Panasonic Electric Works Italia s.r.l.	Building Materials Division, Piazza della Repubblica 24, 20154 Milano (MI), Tel. (02) 29005391, Fax (02) 29003466
Nordic Countries	Panasonic Electric Works Nordic AB	Sjöängsvägen 10, 19272 Sollentuna, Sweden, Tel. (08) 59476680, Fax (08) 59476690, www.panasonic-electric-works.se
	PEW Fire & Security Technology Europe AB	Citadellsvägen 23, 21118 Malmö, Tel. (040) 6977000, Fax (040) 6977099, www.panasonic-fire-security.com
Poland	Panasonic Electric Works Polska sp. z o.o	Al. Krakowska 4/6, 02-284 Warszawa, Tel. 22 338-11-33, Fax 22 338-12-00, www.panasonic-electric-works.pl
Portugal	Panasonic Electric Works España S.A.	Portuguese Branch Office, Avda Adelino Amaro da Costa 728 R/C J, 2750-277 Cascais, Tel. (21) 4812520, Fax (21) 4812529
> Spain	Panasonic Electric Works España S.A.	Barajas Park, San Severo 20, 28042 Madrid, Tel. (91) 3293875, Fax (91) 3292976, www.panasonic-electric-works.es
Switzerland	Panasonic Electric Works Schweiz AG	Grundstrasse 8, 6343 Rotkreuz, Tel. (041) 7997050, Fax (041) 7997055, www.panasonic-electric-works.ch
United Kingdom	Panasonic Electric Works UK Ltd.	Sunrise Parkway, Linford Wood, Milton Keynes, MK14 6 LF, Tel. (01908) 231555, Fax (01908) 231599, www.panasonic-electric-works.co.u
North & South An	nerica	
USA	PEW Corporation of America	629 Central Avenue, New Providence, N.J. 07974, Tel. 1-908-464-3550, Fax 1-908-464-8513, www.pewa.panasonic.com
Asia Pacific/Chir	na/Japan	
China	Panasonic Electric Works (China) Co., Ltd.	Level 2, Tower W3, The Towers Oriental Plaza, No. 2, East Chang An Ave., Dong Cheng District, Beijing 100738, Tel. (010) 8518-5988,
		Fax (010) 8518-1297
Hong Kong	Panasonic Electric Works	RM1205-9, 12/F, Tower 2, The Gateway, 25 Canton Road, Tsimshatsui, Kowloon, Hong Kong, Tel. (0852) 2956-3118, Fax (0852) 2956-03

0	(Hong Kong) Co., Ltd.	
🕨 Japan	Matsushita Electric Works, Ltd.	1048 Kadoma, Kadoma-shi, Osaka 571-8686, Japan, Tel. (06) 6908-1050, Fax (06) 6908-5781, www.mew.co.jp/e-acg/
Singapore	Panasonic Electric Works Asia Pacific Pte. Ltd.	101 Thomson Road, #25-03/05, United Square, Singapore 307591, Tel. (06255) 5473, Fax (06253) 5689

# **Panasonic**<sup>®</sup>